BH1500 - INTRODUCTION

Mr. Owner:

Your decision to purchase Gehl equipment is a wise one. You have made a sound and lasting investment. Gehl Company has been building farm equipment for well over a century. Today, it is our only business. Our entire manufacturing and marketing philosophy is built upon quality. The quality built into Gehl products assure you the performance and reliability you need to make a profit. It is our hope that you will return to Gehl for all your forage harvesting, handling and feedmaking equipment.

Over 2000 Implement Dealers are authorized to service your Gehl equipment. They maintain genuine Gehl service parts.

All service parts should be obtained from or ordered through your Gehl dealer. Give complete information when ordering service parts. The model number and serial number should always be given. Numbers for this unit are stamped on a plate located on center cross member on lower end of 4 x 16 Cylinder. Record numbers in space provided as a handy record for quick reference.

“Right” and “Left” are determined from a position standing at the rear of the unit looking toward direction of travel.

Gehl Company reserves the right to make changes or improvements in the design or construction of any part without incurring the obligation to install such changes on any unit previously delivered.

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BH1500 - SPECIFICATIONS

Mounts on category II and III tractors.

Equipment .................................. Complete jack-stand and safety bar for tractor operator

Maximum handling capacity ............... 2000 lbs.

Maximum raised elevation
  center of fork claw to ground ........ 15°0"  
  Minimum raised elevation
  center of fork claw to ground ........ 6"  

Maximum width between arms - Open ........ 9°5'/4"  
Minimum width between arms - Closed .......... 2°11"  

Overall Width .......................... 80"

Overall Height ........................ 84"

Overall Length ........................ approx. 50"

Weight - less cylinders .............. approx. 920 lbs.

Hydraulic requirements:
  1450 PSI or better system with two separate double acting circuits.

Hydraulic cylinder, ASAE ............... 8" stroke 2-1/2 or 3 inch bore required (not furnished)

Hydraulic cylinder ..................... 16" stroke required (standard equipment)

Relub rockshaft bearings

Relub fork claw assembly

Optional Accessories: ............. 3" bore 8" stroke cylinder with hoses for arms.

Double selector valve to provide one additional hydraulic circuit.

Manual Shut-off Valve

(Specifications Subject to Change Without Notice)
Warranty

GEHL COMPANY
New Agricultural Equipment

Gehl Company (Incorporated), hereinafter referred to as GEHL, as manufacturer of quality machinery since 1859, warrants new GEHL machinery and/or attachments at the time of delivery to the original purchaser to be free from defects in material and workmanship if properly set up and operated in accordance with the recommendations set forth in GEHL's Owners Manual.

GEHL's liability for any defect with respect to accepted goods shall be limited to repairing the goods at an authorized GEHL dealer or other GEHL designated location, or replacing them, as GEHL shall elect. The above shall be in accordance with GEHL warranty adjustment policies. GEHL's obligation shall terminate twelve (12) months after the delivery of the goods to the original purchaser.

This warranty shall not apply to any machine or attachment which shall have been repaired or altered outside the GEHL factory or authorized GEHL dealership or in any way so as in GEHL's judgment, to affect its stability or reliability, nor which has been subject to misuse, negligence or accident, nor to any machine or attachment which shall not have been operated in accordance with GEHL's printed instructions or beyond the company recommended machine rated capacity.

This warranty shall not be applicable to items which are subject to the warranties of their respective manufacturers. Such items would include but would not be limited to engines, clutches, universal joints, knives, hydraulic components, bearings, tires, belts and other trade accessories.

EXCLUSION OF WARRANTIES

Except as otherwise expressly stated herein, GEHL makes no representation or warranty of any kind, express or implied, AND MAKES NO WARRANTY OF MERCHANTABILITY IN RESPECT TO ITS MACHINERY AND/OR ATTACHMENTS AND MAKES NO WARRANTY THAT ITS MACHINERY AND/OR ATTACHMENTS ARE FIT FOR ANY PARTICULAR PURPOSE. GEHL shall not be liable for incidental or consequential damages for any breach of warranty, including but not limited to inconvenience, rental or replacement equipment, loss of profits or other commercial loss. GEHL shall not be liable for, and the buyer assumes all liability for, all personal injury and property damage resulting from the handling, possession or use of the goods by the buyer.

No agent, employee or representative of GEHL has any authority to bind GEHL to any affirmation, representation or warranty concerning its machinery and/or attachments except as specifically set forth herein.
GEHL BH1500 BALE HANDLER
PRE-DELIVERY CHECK LIST

After the Bale Handler has been completely set-up, check it to be certain it is in correct running order before delivering it to the customer. The following is a list of points to inspect. Check off each item as you have made the proper adjustments and found the item operating satisfactorily.

--- Bale Handler has correct Owners Manual.
--- Check that all bolts are tight.
--- Bale Handler has been assembled correctly according to instructions in this manual.
--- Check all hydraulic hoses and connections for oil leaks under pressure.
--- All grease fittings have been lubricated. See "Lubrication" section in this manual.

This Gehl BH1500 Bale Handler pre-delivery check list, when properly filled out and signed by the set-up man assures that pre-delivery service was satisfactorily performed.

--- Signature (Set-up Man)
--- Date Set-up
--- Signature (Customer)

DELIVERY CHECK LIST

At the time the Bale Handler is delivered to the customer complete the check list that follows. It is an important reminder of valuable information that should be passed on to the customer. Check off each item as you explain it to the customer. Use the Owner's Manual to assist in the explanation.

--- Review each item on pages 6, 7 and 8 that cover safety use of the machine.
--- Advise customer to record all serial numbers in spaces provided in the Owner's Manual.
--- Show customer location of all grease fittings. Cover each item in the "Set-up and Assembly" section of this manual.
--- Advise the customer to complete and mail the "Warranty Card".
--- Cover each item in the "Operation" section of this manual.
--- Give customer the Owner's Manual instructing him to read it completely before operating machine.

--- Deliver By
--- Date Delivered

Customer
GEHL BH1500 BALE HANDLER
PRE-DELIVERY CHECK LIST

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______________________________
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______________________________
Deliver By

______________________________
Date Delivered

______________________________
Customer

Pages 3 and 4 removed by Dealer
WARNING

BEFORE YOU ATTEMPT TO OPERATE THIS EQUIPMENT, READ AND STUDY THE FOLLOWING SAFETY INFORMATION. IN ADDITION, MAKE SURE THAT EVERY INDIVIDUAL WHO OPERATES OR WORKS WITH THIS EQUIPMENT, WHETHER FAMILY MEMBER OR EMPLOYEE, IS FAMILIAR WITH THESE SAFETY PRECAUTIONS.

Gehl Company always takes the operator and his safety into consideration when designing farm machinery and guards exposed moving parts for his protection; however, some areas cannot be guarded or shielded in order to assure proper operation. In addition, the owner's manual and decals on the machine itself warn you of further danger and should be read and observed closely.

This safety alert symbol ! means ATTENTION! BECOME ALERT! YOUR SAFETY IS INVOLVED! It stresses an attitude of "HEADS UP" for safety and can be found throughout this owner's manual and on the unit itself.

Remember: The careful operator is the best operator. Most accidents are caused by human error. Certain precautions must be observed to prevent the possibility of injury or damage.

Please read the rules listed below for safe operation before you operate this equipment.

DO NOT allow anyone other than the operator to ride on the tractor while running or transporting the Bale Handler.

Read carefully and understand all operating instructions before attempting to operate the Bale Handler.

DO NOT allow minors to operate or be near the machine unless properly supervised.

Never use the machine unless the gear and safety shield is in place.

DO NOT allow personnel other than the qualified operator near the machine.

The operator must be seated on the Tractor when using the Bale Handler.

Keep spectators away from the machine while it is in operation.

Allow adequate overhead clearance before lifting bales.

Never leave unit unattended when bale is clamped.

Carry bale as low as possible.

SPECIAL SAFETY NOTES

Bales are large, round and heavy. Possible injury or property damage could result if bales are not properly and carefully handled. Never release or store bales where they could roll down hill.
SET UP AND ASSEMBLY

A hoist (or tractor with loader) with a sling capable of lifting 1000 lbs. safely to a height of 8 feet is required to assemble a knocked down BH1500. Follow procedure carefully when assembling the unit. If possible, perform assembly on a concrete floor. Two male hydraulic quick connects (not provided) are required for the 4 x 16 hydraulic cylinder.

1. Remove bundling straps and layout parts leaving wood pallet under the handler frame. Remove contents of the carton.

2. Grease the two 5 inch diameter journals. With the hoist, position rock shaft on the frame. Secure each end with (1) 1/2 x 7 Hexagon Head Cap Screw, (2) 3-1/2 x 5 x 1/16 Shim, (1) 1/2 Lock Washer, (1) 1/2 Hexagon Nut and (1) Bearing Strap. **NOTE:** The 1/2 x 7 Hexagon Head Cap Screws MUST be positioned in lower holes as shown.

3. Extend all (4) stands as shown and secure.

4. Place one 2-1/8 O.D. x 1-3/8 I.D. x 1/8 Washer under each arm wear pad area. Then, insert 1-1/4 Dia. x 9 pin thru the Rock Shaft, Washer and Arm as shown. Push the 1-1/4 Pin down as far as possible.

5. Change hoist sling position as shown to elevate the arms. Push 1-1/4 x 9 Pin down until heads are flush.
6. Reposition hoist sling to the Rock Shaft as shown. Raise center of the Rock Shaft about 2 feet off the ground.

7. Secure each of the 1-1/4 x 9 Pin with (1) 1-11/16 O.D. x 1-5/16 I.D. x 1 inch Collar, (2) 1/4 x 2-1/4 Hexagon Head Cap Screws, (2) 1/4 Hexagon Lock Nuts. NOTE: Jam two Lock Nuts together.

8. Install Gear Selector Guard as shown with (2) 5/16 x 2-1/2 Hexagon Head Cap Screws, (4) 9/16 outside diameter by 5/16 Bolt Spacer and (2) 5/16 Hexagon Lock Nuts. Top and bottom guards are slightly different. Assemble Gear Selector Guards so 4-7/16 bent over lip is toward 5 inch diameter Rock Shaft and the 3-5/8 lip is toward end of the Arm.

11. Install Auxiliary Cylinder Brace as shown with (2) 1 inch Diameter by 3-1/2 inch Pins and (2) Klik Pins provided. Flat of Klik Pin should be toward the pin head.

12. Install the Top Guard and Braces as shown with (2) 1/2 x 2-1/2 Hexagon Head Cap Screws, (2) 1/2 x 1-1/4 Hexagon Head Cap Screws, (2) 1/2 Lock Washers, (2) 1/2 Hexagon Nuts and (2) 1/2 Hexagon Lock Nuts (thru tube with lock nuts).

9. Install each Clevis End with (4) 1/2 x 1-1/2 Hexagon Head Cap Screws (heads to the outside) (4) 1/2 Lock Washers and (4) 1/2 Hexagon Nuts.

10. Install the following hardware on each Bearing Strap in upper bolt hole.

   a. (1) 1/2 x 7 Hexagon Head Cap Screw (Bolt head MUST be on bottom).

   b. (1) 1/2 Lock Washer.

   c. (1) 1/2 Hexagon Nut.

Remove 1/2 x 7 Cap Screws from Lower Holes (installed in Step 2) and install with heads toward the bottom.
13. Install 43 Link Safety Chain on the Main Frame with
(1) 5/16 x 1 Hexagon Head Cap Screw, (1) 5/16 Plain
Washer and (1) 5/16 Hexagon Lock Nut. See picture
on page 11.

14. Install two hoses on the 4 x 16 stroke Hydraulic
Cylinder. The short hose is to be connected to Anchor
End of the Cylinder. Install proper two Male Hydrea-
ulic Quick Connects (not provided) on each hose end.
Then, connect hoses to the tractor and cycle the
 cylinder several times to make sure cylinder is full of
 oil. Contract the 4 x 16 Cylinder 2 inches from
 completely contracted position and disconnect from
 the tractor. It takes about 1 gallon of oil to prime the
cylinder and hoses. Check your tractor oil level after
priming the cylinder. Replenish supply as required.

15. Hoist assembled unit up with support stands off the
 ground. Lower the unit until feet are just touching
 the ground. Carefully remove one of the one inch pins
 on short cylinder brace and move arms out 1 foot.

16. Carefully install the 4 x 16 Cylinder as shown with
(2) 1-1/4 Diameter x 4 inch Relube Pins, (2) 1-1/16
O.D. x 1-5/16 I.D. x 1 Collar, (2) 1/4 x 2-1/4 Hexagon
Head Cap Screw, and (4) 1/4 Hexagon Lock Nuts.
NOTE: Jam two lock nuts together.

NOTE: Since the 4 x 16 Cylinder is part of the
supporting structure it should never be removed un-
less the BH1500 is disassembled.

17. Raise the hoist and install one inch pin (removed in
Step 15) to connect the short Cylinder Brace.

18. Loop Safety Chain thru “U” Hook on Right Clamp-
ing Arm. Pull chain tight and secure the “S” Hook on
the chain.

19. Lower and remove hoist sling. The BH1500 is ready
to install on the tractor per instructions given.

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**BH1500 - OPERATION**

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**8 INCH STROKE HYDRAULIC CYLINDER**

A slim line 8 inch stroke agricultural cylinder with 2-1/2 or
3 inch diameter bore is required to open and close the
BH1500 Clamping Arms. The cylinder should have two
hoses of approximately 120 inch length with appropriate
quick disconnects attached to each hose. The cylinder with
hoses and quick disconnects should be cycled several times
to insure that the cylinder is primed with oil.

NOTE: The 8 inch stroke cylinder and auxiliary link should
never be removed from or installed on the BH1500 unless:

1. The BH1500 is mounted and supported on a 3-point
tractor hitch with the two arm stands retracted.

2. The tractor is on level ground.

3. The 4 x 16 cylinder is retracted.

4. The clamping arms are approximately parallel.

Before the BH1500 is dismounted from the tractor, the 8
inch stroke cylinder MUST be removed and replaced by
the auxiliary cylinder link.

The 8 inch stroke cylinder should be installed per Steps 6
and 7 of the next section.

---

**MOUNTING THE BH1500 ON THE TRACTOR**

Before attempting to mount the BH1500 on a tractor the
following condition **MUST** be adhered to:

A. The BH1500 **MUST** be supported on its four stands.

B. The 4 x 16 Cylinder **MUST** be installed and contracted.

C. Quick connects **MUST** be attached to the 4 x 16
Cylinder hoses.

D. The auxiliary brace **MUST** be installed for the clamping
arms. (If the 8 inch stroke cylinder is installed, the
BH1500 was not dismounted per the recommended
procedure.)

Follow procedure below for mounting the BH1500.

1. Back tractor up to the BH1500. Align lower tractor
arms to connect the lower attaching points. For
Category III tractors, attach tractor hitch arms be-
tween outside pair of ears with the larger diameter of
the dual diameter pin. Secure each dual diameter pin
with a klik pin. Flat of klik pin should be toward the
pin head.
2. Extend upper link of the three point hitch and attach it to the upper attachment bracket. Use upper 1-1/4 inch hole for Category III tractors and lower 1 inch hole for Category II tractors. Both size pins 4-3/8 inch long are provided. Secure pin with a klik pin with the flat toward pin head.

3. Shorten top link so that main frame of the BH1500 is vertical.

4. Attach hydraulic quick connects on the 4 x 16 cylinder into left or upper set of tractor hydraulic connectors. The line on anchor end MUST be attached to an outlet with no internal leaks.

5. Unhook safety chain from the right arm.

6. Raise the 3-point hitch arm until all four stands are off the ground. Then, retract each of the four jack stands.

7. Remove auxiliary link and install the 8 inch stroke cylinder. See previous section for details. Then attach the hydraulic quick connects into second tractor hydraulic circuit. The line on anchor end MUST be attached to an outlet with no internal leaks.

8. Carefully raise 3-point hitch fully upward and extend the 4 x 16 cylinder completely. Check for sufficient hose lengths. NOTE: With tractor hitch raised and the 4 x 16 cylinder extended, top of the arm claws will be approximately 16 feet off the ground. Make sure this area above the BH1500 is clear.

9. With arms fully raised, contract the 8 inch stroke cylinder. Note hose length required. Secure the 120 inch hoses with (2) 1/2 x 1 Hexagon Head Cap Screws, (2) 1/2 Lock Washers and (2) Double Hose Clamps provided.

10. Adjust sway blocks on lower 3-point hitch arms to eliminate excessive side-way movement.

11. Add front tractor weights as required to obtain a minimum front axle weight of 2800 with the BH1500 attached and fully supported by the tractor 3-point hitch. Depending upon the ground condition, more front tractor weight may be required.

**LEAKING TRACTOR VALVE**

Occasionally a tractor hydraulic control valve for the remote circuit leaks oil internally when the valve is in “neutral” or holding position. On any tractor hydraulic system, it is possible for oil under pressure to leak back if “neutral” position of the control valve is faulty. This type of leak will result in the bale dropping or the clamping arms opening up on the BH1500. Before placing the BH1500 in use, check out both hydraulic circuits to be used. One circuit MUST be found that will not leak oil internally for anchor end line of the 4 x 16 cylinder and one circuit MUST be found that will not leak oil internally for anchor end line of the 8 inch stroke cylinder.

Mark the connection made and use the following procedure to check each circuit.

1. Clamp a bale and lift it up until the clamping arms are horizontal. Place tractor valve in the “neutral” or holding position.

2. Observe the arms for 5 minutes. If there is no change in the vertical position of the bale, the anchor end line on the 4 x 16 cylinder does not have any internal leaks.

3. If the bale changes vertical position, anchor end line on the 4 x 16 cylinder leaks. Switch anchor end and rod end lines and repeat Steps 1 and 2.

4. If Step 3 indicates a leak, the 4 x 16 cylinder should be checked for a possible piston seal leak. This is done by removing the bale from between the clamping arms, contracting the 4 x 16 cylinder, removing quick connect from the anchor end hose and draining, and applying full pressure to the rod end hose. If the cylinder piston leaks, oil leaked will come out the vented anchor end port.
If two non-leaking tractor hydraulic circuits cannot be found a safety problem exists and either the tractor valve(s) should be repaired or manual shut off valve(s) should be installed in the leaking circuit(s). **NOTE: Connection MUST be marked when the unit is removed from the tractor.** It is also possible for oil to leak out under pressure on a closed center tractor hydraulic system. This type of leak would cause a cylinder to either retract or extend.

**SAFE OPERATION**

The BH1500 will transport, stack and unroll large round bales. A hitch is provided on rear of the frame for hooking on a wagon. For safe operation, the following rules **MUST** be observed.

1. When mounting or disconnecting the BH1500, use procedure given in this manual.

2. When installing or removing the 8 inch stroke cylinder, use procedure given in this manual.

3. Make sure there is sufficient overhead clearance before lifting bales. Be especially careful of electrical wires.

4. Never leave the unit unattended when a bale is clamped.

5. Carry the bale as low as possible when transporting. **DO NOT** travel more than 2 miles per hour if the bale is more than 3 feet off the ground.

6. Bales are large, round and heavy. Possible injury or property damage could result if bales are not properly and carefully handled. Never release or store bales where they could roll down hill.

**DISMOUNTING FROM THE TRACTOR**

The following procedure **MUST** be used for safely dismounting the BH1500 from the tractor:

1. Select a level location.

2. Retract the 4 x 16 cylinder.

3. Actuate the 8 inch stroke cylinder until clamping arms are parallel.

4. Remove 8 inch stroke cylinder and install the auxiliary cylinder brace.

5. Loop safety chain thru the “U” hook on the right clamping arm. Pull chain tight and secure the “S” hook on the chain. This **MUST** be done to keep the unit from falling over if the hydraulic quick connects leak. **NOTE: DO NOT** remove the 4 x 16 cylinder.

6. Identify and disconnect the hydraulic quick connect couplings for both cylinders.

7. Lower the four jack stands.

8. Lower draft arms until the two frame stands are firmly on the ground.

9. Extend the upper 3-point hitch link until the 2 arms stands are firmly on the ground.

10. Remove the upper hitch pin and the two lower hitch pins.
Before starting, see that the entire unit is properly lubricated. It is well to remember that a sufficient amount of oil and grease will prevent part wear and failure. All fittings are of standard style, commonly found on farm implements and automotive equipment. The Bale Handler has 6 fittings. Check below for their locations.

Grease all indicated points daily. Use a good grade of lithium base grease.

1 - Bearing Strap (Two Places)
2 - Cylinder Pin (Two Places)
3 - Rotating Clamp (Two Places)
DUAL HYDRAULIC KIT

The Dual Hydraulic Kit contains a double selector valve, swivel fittings to end in 1/2 male tapered pipe threads and two hoses ending in 1/2 male tapered pipe threads.

The kit provides an additional double acting Hydraulic Circuit for tractors that have only one double acting circuit.

8 INCH STROKE CYLINDER KIT

This kit consists of one 3 inch bore, 8 inch stroke slim line agricultural cylinder and two 120 inch hoses. It provides a cylinder for the clamping arms.

MANUAL SHUT-OFF VALVE KIT

The Manual Shut-Off Valve used for the RB1500 and RB1500A Balers can be used for the BH1500 to shut off hydraulic circuits that leak internally.
IMPORTANT: Order by Part Number - DO NOT use Illustration Reference Numbers.

ALWAYS GIVE MODEL AND SERIAL NUMBER WHEN ORDERING SERVICE PARTS
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*To Service Hydraulic Cylinder, Specify Seal Kit No. 060724.*
Decal locations are shown to assist in application of new decals in the event of damage to the decal or refinishing of the machine. Check below for their locations.

Surfaces must be free from dirt, dust, grease and other foreign material before applying decals. To apply decals, remove the smaller portion of the decal backing paper and apply this part of the exposed adhesive backing to the clean surface in respective position. Peel other portion of the backing paper off slowly and apply other part of decal.

The Decal Set Number for BH1500 is 060678. The set includes the following Decals.

1 - 044503  Gehl
2 - 060144  Warning (Two Places)
3 - 060730  Removal
4 - 060731  Warning (Two Places)
5 - 060732  Warning (16" Cylinder) (Two Places)
6 - 060733  Load Low
7 - 060734  Warning (Two Places)