Compact Excavators

353 Serial Number Range
Engine Tier I Models: AD00001 to AD01552
Engine Tier II Models: AD01553 to AE02832
Engine Tier III Models: AG00593 and up

373 Serial Number Range
Engine Tier I Models: AD00001 to AD01553
Engine Tier II Models: AD01554 to AE02799
Engine Tier III Models: AG00580 and up
INTRODUCTION

When ordering service parts, specify the correct part number, full description, quantity required, the unit model number and serial number. For your safety and continued proper operation, use only genuine GEHL service parts.

The model and serial number for this unit are on a tag located on a panel on the front of the cab.

“Right” and “left” are determined from a position sitting on the operator’s seat and facing forward.

GEHL Company reserves the right to make changes or improvements in the design or construction of any part of the unit without incurring the obligation to install such changes on any previously delivered units.

Refer to the abbreviations table located on this page for special parts descriptions. Standard attaching hardware torque values are also provided near the back of this manual. Metric torque values shown in the illustrations are in Newton-meters and are converted to foot-pounds by multiplying by 0.738.

Specific reference numbers, indicating a complete assembly, are circled in some illustrations. A small bag, pictured in some illustrations, indicates a seal kit (seals, o-rings, etc.). In the exploded view parts list, additional information may follow the Reference Number.

Serial number breaks are indicated as follows:

- (SN 999 and before) - indicates serial numbers up to and including 999.
- (SN 1000 - 2000) - indicates serial numbers between 1000 and 2000.
- (SN 999 and up) - indicates serial numbers including 999 and after.

Serial number exceptions and inclusion are indicated as follows:

- (SN 999 and before except 997) - indicates serial numbers up to and including 999, EXCEPT 997.
- (SN 2001 and up including 1996) - indicates serial numbers including 2001 and after, INCLUDING 1996.

Unless otherwise specified, all cap screws and bolts are Grade 8.8, cadmium or zinc plated.

**NOTE:** The following abbreviations may be used herein:

- ASSD............. Assembled
- ASSY............. Assembly
- AR................. As Required
- CB................. Carriage Bolt
- CP................. Cotter Pin
- CS................. Cap Screw (Hexagon Head)
- CYL.............. Cylinder
- DIA.............. Diameter
- DIN.............. Deutsches Institut für Normung
- FHCS............. Flat Head Cap Screw
- GR................. Grade
- HB................ Hex Bolt
- HLN.............. Hex Lock Nut
- HN................ Hex Nut
- HP................ High Pressure
- HYD.............. Hydraulic
- INS................ Insert
- LH................ Left Hand
- LN................ Lock Nut
- LT................ Left
- LW................ Lock Washer
- M.................. Meter or Meters
- MM/mm........... Millimeter
- NPT.............. National Pipe Threaded
- NSS............... Not Sold Separately
- RH................. Right Hand
- RT................ Right
- SHCS............. Socket Head Cap Screw
- SLTD............. Slotted
- SN............... Serial Number or Slotted Nut
- SQ................. Square
- W/................ With
- W/O............... Without
- ZO............... Zinc Oxide
- ZY............... Zinc Yellow
# TABLE OF CONTENTS

- Introduction .............................................. Inside Front Cover
- Table of Contents ........................................ 1
- Decal Locations ........................................... 3
- Undercarriage, Rubber Track ............................ 9
- Undercarriage, Steel Track (Option) .................. 16
- Track Tensioner, Rubber Track .......................... 24
- Track Tensioner, Steel Track (Option) .............. 25
- Chassis ....................................................... 26
- Chassis Lubrication ....................................... 28
- Counterweight ............................................. 30
- Rear Wall and Engine Hood .............................. 31
- Valve Cover ................................................ 32
- Dipper Arm, Short ......................................... 34
- Dipper Arm, Long ......................................... 36
- Connecting Link .......................................... 38
- Boom .......................................................... 39
- Dozer Blade ................................................ 40
- Canopy ....................................................... 41
- Cab ............................................................. 54
- Mirrors (Option) ........................................... 47
- Cab/Canopy Sun Visor (Option) ...................... 48
- Cab Door .................................................... 49
- Cab Front Window ......................................... 50
- Cab Sliding Window ....................................... 51
- Cab Windows ............................................... 52
- Cab Interior Floor Trim ................................... 53
- Operator’s Seat (Cab) ..................................... 54
- Operator’s Seat (Canopy) ................................. 56
- Cab Heater ................................................... 58
- Diesel Engine .............................................. 61
- Engine Mounts .............................................. 64
- Cylinder Block ............................................ 65
- Cylinder Head & Valve Cover ........................... 66
- Camshaft ..................................................... 69
- Crankshaft .................................................. 72
- Crankshaft Seal ............................................ 75
- Oil Pan ....................................................... 78
- Oil Lubrication System ................................... 81
- Fuel Injection Equipment ................................. 84
- Cooling System ............................................ 87
- Air Intake System ......................................... 89
- Intake Manifold ............................................ 91
- Exhaust System ............................................ 93
- Fuel Tank .................................................... 96
- Fuel System ............................................... 99
- Hydraulic Oil Pump ....................................... 103
- Throttle Lever ............................................. 104
- Cooling System ............................................ 106
- Oil Cooler .................................................. 108
- Oil Cooler Hose Installation ............................ 109
- Turntable Drive Unit ..................................... 110
- Turntable Drive Unit Hose Installation ............ 111
- Drive Motor ............................................... 112
- Drive Motor Hose Installation .......................... 114
- Hydraulic Oil Tank ....................................... 116
- Hydraulic Pump External Parts ....................... 117
- Hydraulic Pump Internal Parts .......................... 118
- Hydraulic Pump Hose Installation .................... 119
- Control Valve .............................................. 120
- Pilot Oil Supply Unit .................................... 125
- Swivel Joint ............................................... 126
- Joysticks .................................................... 128
- Manifold Block ............................................ 131
- Joystick Hose Installation ............................... 132
- Travel Pilot Valve ......................................... 134
- Travel Pilot Valve Hose Installation ............... 136
- Selection Valve ............................................ 138
- Reversing Valve (Dozer Blade) ....................... 139
- Selection Valve (House Tilt) ............................ 140
- ISO/SAE Valve ............................................. 141
- Proportional Valve (Option) ............................ 142
- Prop. Valve Hose Installation (Option) ............ 143
- Lock Valve .................................................. 144
- Control Valve Tubes ..................................... 146
- Boom Cylinder ............................................ 148
- Dipper Arm Cylinder ..................................... 150
- Bucket Cylinder .......................................... 151
- Swivel Cylinder ............................................ 152
- Swivel Cylinder Hose Installation ................... 153
- Dozer Blade Cylinder .................................... 154
- Dozer Blade Cylinder Hose Installation .......... 156
- Dozer Blade Cylinder .................................... 158
- Dozer Blade Cylinder Hose Installation .......... 159
- Dozer Blade Operation .................................... 160
- Boom Hoses Installation ................................ 161
- Auxiliary Hydraulics Pedal Operation ............. 162
- Tilt Cylinder ................................................. 163
- Tilt Cylinder Hose Installation ....................... 164
<table>
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<th>Page</th>
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<td>Battery</td>
<td>165</td>
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<tr>
<td>Boom Work Light</td>
<td>166</td>
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<tr>
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<td>167</td>
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<tr>
<td>Rotating Beacon (Option)</td>
<td>168</td>
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DECAL LOCATIONS

GENERAL INFORMATION

Decal location information is provided to assist in the proper selection and application of new decals, in the event the original decals become damaged or the machine is repainted. The listing includes decal illustration reference number, part number, description and quantity information. Refer to the illustrations for appropriate replacement locations.

To ensure proper selection of the correct replacement decals, compare all of the various closeup location drawings to the machine before starting to refinish the unit. Then circle each decal shown (applicable to the machine) while checking off its part number in the listing. After verifying all the decals needed for replacement, place any extra unnecessary decals aside for disposal.

NOTE: Refer to the SAFETY chapter of the Operator's Manual for the specific information provided on the various safety decals furnished in the decal kit(s).
NEW DECAL APPLICATION
Surfaces MUST be free from dirt, dust, grease and other foreign material before applying the new decal. To apply, remove the smaller portion of the decal backing paper and apply this part of the exposed adhesive backing to the clean surface while maintaining proper position and alignment. Peel the other portion of the backing paper off slowly while applying hand pressure to smooth out the decal surface.

CAUTION
ALWAYS follow safety precautions on decals. Replace the decals if they are damaged, or if the unit is repainted. If repainting, BE SURE all applicable decals are affixed to the unit.

The Compact Excavator decal kit is as follows:

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* Used on 353 model only.
** Used on 373 model only.
NOTE: The following is a duplicate listing from page 4 for conveniently selecting decals from the appropriate illustrations.

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## 353 - UNDERCARRIAGE, STEEL TRACK (OPTION)

1000127202 - (SN AD00001 - AE02832)

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# 353/373 - TRACK TENSIONER, STEEL TRACK (OPTION)

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* Same key(s) to start engine and operate all locks on unit.
## 353/373 - CHASSIS LUBRICATION

### 1000180969 - (SN AG00580 AND UP)

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7. 651393 CS M10-1.5 X 25 C8.8 ZY 1
8. 651457 LN INS M6-1 C8 ZY DIN6924 1
9. 656093 CS M8-1.25 X 16 C8.8 ZY DIN931 2
10. 207032 REAR WALL 1
11. 161204 PNEUMATIC SPRING 1
12. 651458 LN INS M8-1.25 C8 ZY DIN6924 6
13. 162716 PLATE 2
14. 160882 HINGE 2
15. 162675 SHIM (1.0M) 2
16. 163634 WASHER 5
17. 163670 LOCKWASHER 7
18. 651517 SHCS M8-1.25 X 30 C8.8 ZY DIN912 4
19. 207088 HOSE PROFILE (0.15M) 1
20. 207089 HOSE PROFILE (0.20M) 1
21. 651475 SHCS M10-1.25 X 30 F8.8 ZY DIN912 7
22. 161669 LOCKWASHER S10 12

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23. 163642 WASHER 12
24. 651473 SHCS M10-1.25 X 25 F8.8 ZY DIN912 4
25. 165079 STEERING 1
26. 7462680011 WASHER 8.4 ST A2C 8
27. 656105 CS M8-1.25 X 25 C8.8 ZY DIN931 1
28. 177648 HEX SCREW 1
29. 162487 WASHER 1
30. 206973 RUBBER PROFILE (0.72M) 1
31. 206974 RUBBER PROFILE (2.30M) 1
32. 165552 ISOLATION MAT 1
33. 165805 ISOLATION MAT 1
34. 165807 ISOLATION MAT 1
35. 165068 STEEL 1
36. 165913 RUBBER FUNNEL 2
37. 179021 ISOLATION MAT 1
38. 165559 ISOLATION MAT 4
39. 165094 BRACKET 1
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41. 207143 VELCRO STRAP 25MM (4.0M) 1
42. 651424 CS M6-1 X 20 C8.8 ZY DIN931 1
43. 161660 WASHER GR A6.4 ZO DIN 125 2
### 353/373 - VALVE COVER
1000151986 - (SN AD03790 AND UP)

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### 353/373 - DIPPER ARM, SHORT

#### 1000127221 - (SN AD02688 AND BEFORE)

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1 | 165730 | CONNECTING LINK ASSY | 1  
2 | 165731 | CONNECTING LINK ASSY* | 1  
3 | 161536 | BUSHING | 2  
4 | 161533 | BUSHING | 2  
5 | 161411 | GREASE ZERK-7MM HEX HEAD | 4  
6 | 161422 | CAP | 4  
7 | 165724 | CONNECTING LINK LT | 1  
8 | 165723 | CONNECTING LINK RT | 1  
9 | 165735 | BUCKET CYLINDER  
   See page 151 for individual components | 1  
10 | 160802 | PIN | 2  

### Ref. No. | **Part No.** | **Description** | **Qty.**  
--- | --- | --- | ---  
11 | 651443 | HN SLTD M36-4 C8ZY DIN935 | 2  
12 | 165801 | PIN DM=40 X 152 | 1  
13 | 651439 | HB M8-1.25 X 80 C8.8 ZY | 1  
14 | 651458 | LN INS M8-1.25 C8 ZY DIN6924 | 1  
15 | 160803 | PIN | 2  
16 | 162489 | COTTER PIN | 2  
17 | 161682 | PIN/SPRING M6.3 X 63 ZO | 2  
18 | 161686 | SNAP RING | 2  

* Use only on previous model buckets. Contact your Gehl dealer for more information.
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## 353/373 - DOZER BLADE

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1. 203573 PRE-ASSEMBLED DOZER BLADE 1
2. 160941 PIN 2
3. 160943 PIN 1
4. 160940 PIN 1
5. 161532 BUSHING 2

### Ref. No. Part No. Description Qty.
6. 161683 PIN/SPRING M8 X 80 ZO 4
7. 161411 GREASE ZERK-7MM HEX HEAD 2
8. 161416 CAP 2
9. 165740 DOZER BLADE CYLINDER 1

See page 155 for individual components.

Includes Items 5, 7 & 8
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1 Includes Front Window Top
### CAB Assembly

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*Includes Door and Windows.*
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1 206062 CAB COMPLETE 1
2 164676 ASHTRAY 1
3 165182 FRAME 1
4 165155 COVER 1
5 165161 ISOLATION MAT 1
6 165184 ISOLATION 1
7 164696 CIGARETTE LIGHTER 1
8 164670 AIR NOZZLE 3
9 164689 RIVET 11MM 10
10 161675 LOCKWASHER S6 2
11 165154 COVER 1
12 165042 LOCK 1
13 162797 PLUG 7
14 164677 PLUG 2
15 178891 PUMP 1
16 161921 PIN 1
17 164771 BRACKET 1
18 164678 PLATE (Cab No. 45077 and before) 1
19 161923 WASHER 1
20 206921 RUBBER PROFILE (3.0M) 1
21 206922 RUBBER PROFILE (2.4M) 1
22 207096 HOSE PROFILE (2.7M) 1
23 206039 ANTI-SLIDE STRIP 25MM (0.6M) 1
24 207128 ADHESIVE TAPE (0.3M) 1
25 207116 FOAM RUBBER ROUND CORD 10MM (0.12M) 1
26 1423449G RUBBER BUFFER 1
27 1424446G DOOR FASTENER (Cab No. 45077 and before) 1
28 178893 DOOR LOCK (Cab No. 45078 and up) 1
29 178894 PLATE (Cab No. 45078 and up) 1
30 7462680008 WASHER 2
31 161613 NUT/CAGE M6 2
32 164690 WINDSHIELD WASHING TANK 1
33 164668 CLAMP 1
34 651507 SHCS M6-1 X 20 C8.8 ZY DIN912 2

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*Includes Door and Windows*
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### 353/373 - CAB/CANOPY SUN VISOR (OPTION)

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1 | 178906 | SUN VISOR COMPLETE | 1
2 | 177413 | SUN VISOR FRAME | 1
3 | 178974 | VISOR WINDOW | 1

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* Same key(s) to start engine and operate all locks on unit.
353/373 - CAB FRONT WINDOW
1000127230

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1       | 165165  | FRONT WINDOW | 1
1       | 178897  | FRONT WINDOW TINTED | 1
2       | 165166  | WINDOW FRAME/LOWER | 1
3       | 165167  | WINDOW FRAME/UPPER | 1
4       | 165168  | BAR LOCK | 1
5       | 203572  | COUNTERSUNK SCREW | 4
6       | 165046  | WASHER | 4
7       | 160640  | RUBBER WASHER | 4
8       | 160639  | RUBBER WASHER | 4
9       | 161668  | WASHER/GR A 8.4 ZO DIN134 | 4
10      | 161618  | NUT/HEX DOMED CAP M8 | 4
11      | 160494  | PVC WASHER | 4
12      | 207211  | EDGE PROTECTION (1.0M) | 1
13      | 165206  | WIPER MOTOR | 1
14      | 161939  | WIPER ARM | 1
15      | 161940  | WIPER BLADE | 1
16      | 161086  | CLIPS | 2
17      | 161087  | NOZZLE | 1
18      | 165032  | BRACKET | 1
19      | 203560  | WATER HOSE (3.0M) | 1
20      | 164673  | NON-RETURN VALVE | 1
21      | 656048  | HN M8-1.25 C8 ZY DIN934 | 2
22      | 651430  | CS M8-1.25 X 12 C8.8 ZY DIN931 | 1
23      | 165948  | NUT | 2
24      | 165048  | SCREW | 2
25      | 165159  | COVER | 1
26      | 165169  | FRONT WINDOW COMPLETE | 1
27      | 178903  | FRONT WINDOW COMPLETE/LOWER TINTED (OPTION) | 1
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1000151983 - (SN AD03790 AND UP)

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1000179783 - (SN AG00593 (353) & SN AG00580 (373) AND UP)

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2 | 177293 | GUIDE | 4  
3 | 177255 | VALVE | 4  
4 | 177236 | PLUG | 2  
5 | 202467 | INTAKE VALVE | 4  
6 | 177291 | EXHAUST VALVE | 4  
7 | 177295 | SPRING | 8  
8 | 177296 | SPACER | 8  
9 | 177297 | CLAMP | 8  
10 | 206069 | CAP | 8  
11 | 177246 | SEAL KIT | 4  
12 | 177246 | SEAL KIT | 4  
13 | 177350 | SHIELD | 4  

**Ref. No.** | **Part No.** | **Description** | **Qty.**  
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14 | 206380 | SEAL RING | 4  
15 | 206381 | SHAFT | 1  
16 | 177278 | VALVE COVER | 1  
17 | 206382 | SPRING | 1  
18 | 206383 | DIAPHRAM | 1  
19 | 177729 | VALVE COVER SEAL | 1  
20 | 164662 | FILLER CAP | 1  
21 | 177242 | O-RING | 1  
22 | 206385 | HEADNUT | 3  
23 | 164666 | O-RING | 3  
24 | 202470 | CONNECTION | 1  
25 | 202468 | GLOW PLUG | 4  
26 | 202469 | CABLE | 1
Ref. No. | Part No. | Description | Qty. | Ref. No. | Part No. | Description | Qty.  
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1 | 177276 | CYLINDER HEAD | 1 | 13 | 177350 | SHIELD | 4  
2 | 177293 | GUIDE | 4 | 14 | 206380 | SEAL RING | 4  
3 | 177255 | VALVE | 4 | 15 | 206381 | SHAFT | 1  
4 | 177236 | PLUG | 2 | 16 | 177278 | VALVE COVER | 1  
5 | 177292 | INTAKE VALVE | 4 | 17 | 206382 | SPRING | 1  
6 | 177291 | EXHAUST VALVE | 4 | 18 | 206383 | DIAPHRAM | 1  
7 | 177295 | SPRING | 8 | 19 | 177729 | VALVE COVER SEAL | 1  
8 | 177296 | SPACER | 8 | 20 | 164662 | FILLER CAP | 1  
9 | 177297 | CLAMP | 8 | 21 | 177242 | O-RING | 1  
10 | 206069 | CAP | 8 | 22 | 206385 | HEADNUT | 3  
11 | 177246 | SEAL KIT | 4 | 23 | 164666 | O-RING | 3  
12 | 177246 | SEAL KIT | 4
### 353 - CYLINDER HEAD & VALVE COVER

1000152076 - (SN AD00001 - AD01552 (353) & AD01553 (373))

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1000181481 - (SN AG00593 (353) & SN AG00580 (373) AND UP)

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1000181480 - (SN AG00593 (353) & SN AG00580 (373) AND UP)

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### 353/373 - OIL PAN

1000128093 - (SN AG00593 (353) & SN AG00580 (373) AND UP)

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### 353/373 - OIL PAN

1000152133 - (SN AD00001 - AD01552 (353) & AD01553 (373))

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### 353/373 - OIL LUBRICATION SYSTEM

1000181487 - (SN AG00593 (353) & SN AG00580 (373) AND UP)

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1000124481 - (SN AD01553 - AE02832 (353); SN AD01554 - AE02799 (373))

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2 | 203574 | Injection Nozzle | 4
3 | 203575 | Nozzle | 4
4 | 164368 | Nut | 4
5 | 164370 | Spring-Nozzle | 4
6 | 164371 | Seat-Nozzle Spring | 4
7 | 164372 | Plate-Stop | 4
8 | 164373 | Pin | 8
9 | 202483 | Adjusting Washer | 4
10 | 177344 | Clamp | 1
11 | 177348 | Clamp | 1
12 | 177285 | Injection Line | 1
13 | 177284 | Injection Line | 1
14 | 177283 | Injection Line | 1
15 | 177282 | Injection Line | 1
16 | 177358 | Tube | 1
17 | 209933 | Bleed Line | 3
18 | 189575 | Solenoid/Stop | 1

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Refer to the parts list above for detailed information on each component and their quantities.
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## 353/373 - FUEL INJECTION EQUIPMENT
1000152142 - (SN AD00001 - AD01552 (353) & AD01553 (373))

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1000127743 - (SN AD01553 AND UP (353); SN AD01554 AND UP (373))

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**1000152155 - (SN AD00001 - AD01552 (353) & AD01553 (373))**

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**1000127742 - (SN AD01553 AND UP (353); SN AD01554 AND UP (373))**

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1000127242 - (SN AD00001 - AD01552 (353) & AD01553 (373))

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### 353/373 - INTAKE MANIFOLD

1000181489 - (SN AG00593 (353) & SN AG00580 (373) AND UP)

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## 353/373 - INTAKE MANIFOLD

1000124249 - (SN AD01553 - AE02832 (353); SN AD01554 - AE02799 (373))

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### EXHAUST SYSTEM

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2 | 209968 | EXHAUST MANIFOLD | 1
3 | 177112 | GASKET/MUFFLER | 2
4 | 209475 | GASKET/EXHAUST MANIFOLD | 1
5 | 177205 | SCREW | 6
6 | 177401 | STUD BOLT | 4
7 | 656048 | HN M8-1.25 C8 ZY DIN934 | 4
8 | 163670 | LOCKWASHER | 4
9 | 163634 | WASHER | 4
10 | 207450 | EXHAUST FLANGE | 1
11 | 207451 | EXHAUST PIPE | 1
12 | 651397 | CS M10-1.5 X 35 C8.8 ZY | 1
13 | 164350 | STUD BOLT | 2
14 | 177400 | HEXAGON NUT | 6
15 | 164438 | SCREW | 2
16 | 161663 | WASHER/GR A 10.5 ZO | 6
17 | 207452 | INSULATING WASHER | 6
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353 - EXHAUST SYSTEM
1000127243 - (SN AD00001 - AD01552 (353) & AD01553 (373))

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1000179785 - (SN AE02125 AND UP)

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**1000179754 - (SN AG00593 (353) & SN AG00580 (373) AND UP)**

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### 353 - FUEL SYSTEM

**1000127246 - (SN AD00001 - AD01552 (353) & AD01553 (373))**

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### 353 - HYDRAULIC OIL PUMP

![Diagram of hydraulic oil pump](image)

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# COOLING SYSTEM

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--- | ---
1 | 177433 | RADIATOR | 1
2 | 177996 | RADIATOR CAP | 1
3 | 177993 | RADIATOR HOSE/UPPER | 1
4 | 177434 | RADIATOR HOSE/LOWER | 1
5 | 177991 | CLAMP | 2
6 | 425-34853 | CLAMP 38 | 2
7 | 207466 | PROTECTING SCREEN | 1
8 | 177421 | BRACKET | 1
9 | 177428 | MOUNTING BRACKET | 1
10 | 177420 | BRACKET | 1
11 | 177390 | AIR GUIDING PLATE | 1
12 | 177391 | AIR GUIDING PLATE | 1
13 | 207150 | RUBBER EXTRUSION (0.9M) | 1
14 | 425-36152 | BRACKET/SUB-TANK | 1
15 | 190845 | BOTTLE-OVERFLOW (COOLANT) | 1
16 | 651424 | CS M6-1 X 20 C8.8 ZY DIN931 | 8
17 | 161675 | LOCKWASHER S6 | 10
18 | 7462680008 | WASHER | 10
19 | 656149 | CS M6-1 X 16 C8.8 ZY DIN931 | 2
20 | 656002 | CS M8-1.25 X 35 C8.8 ZY DIN931 | 2
21 | 7462680011 | WASHER 8.4 ST A2C | 9
22 | 651458 | LN INS M8-1.25 C8 ZY DIN6924 | 2
23 | 656093 | CS M8-1.25 X 16 C8.8 ZY DIN931 | 5
24 | 163670 | LOCKWASHER | 5
25 | 651481 | SHCS M12-1.75 X 30 C8.8 ZY DIN912 | 2
26 | 163651 | WASHER | 2
27 | 161645 | WASHER/GR A 13 DIN7349 | 2
28 | 206924 | RUBBER PROFILE (1.4M) | 1
29 | 206929 | RUBBER PROFILE (0.23M) | 1
30 | 207257 | HOSE (0.3M) | 1
31 | 162065 | CLAMP | 2
32 | 177710 | RUBBER BUFFER | 2
33 | 177994 | DRAIN SCREW | 1
34 | 161856 | COLLAR | 1
### 353 - COOLING SYSTEM

**Ref. No.** | **Part No.** | **Description** | **Qty.**
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1 | 178924 | BRACKET | 1
2 | 178927 | BRACKET | 1
3 | 651480 | SHCS M12-1.75X30 C10.9 ZY DIN912 | 2
4 | 161645 | WASHER/GR A 13 DIN7349 | 4
5 | 163651 | WASHER | 2
6 | 179043 | AIR GUIDING PLATE LT | 1
7 | 179042 | AIR GUIDING PLATE RT | 1
8 | 656093 | CS M8-1.25X16 C8.8 ZY DIN931 | 4
9 | 207157 | SEALING TAPE (2.04M) | 1
10 | 425-36093 | RADIATOR | 1
11 | 160424 | COVER | 1
12 | 177648 | HEX SCREW | 9
13 | 163670 | LOCKWASHER | 9
14 | 7462680011 | WASHER 8.4 ST A2C | 9
15 | 161615 | NUT/CAGE M8 | 2
16 | 162821 | SCREW | 2

**Ref. No.** | **Part No.** | **Description** | **Qty.**
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17 | 207173 | BRAIDED HOSE GCN NW8 (1.0M) | 1
18 | 161630 | SCREW/HEX HD TAP B5.5X19 | 2
19 | 162501 | COLLAR | 2
20 | 207280 | RUBBER EXTRUSION (1.6M) | 1
21 | 206035 | RUBBER PROFILE (1.30M) | 1
22 | 190845 | BOTTLE-OVERFLOW (COOLANT) | 1
23 | 162504 | HOSE CLAMP | 2
24 | 207262 | FUEL LINE (0.5M) | 1
25 | 425-36092 | FAN GUARD | 1
26 | 163634 | WASHER | 8
27 | 651458 | LN INS M8-1.25 C8 ZY DIN6924 | 4
28 | 425-36152 | BRACKET/SUB-TANK | 1
29 | 425-34853 | CLAMP 38 | 4
30 | 425-34853 | UPPER RADIATOR HOSE | 1
31 | 425-34686 | LOWER RADIATOR HOSE | 1
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### 353/373 - HYDRAULIC PUMP EXTERNAL PARTS

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## 353/373 - CONTROL VALVE
1000139747 - (SN AD02608 AND UP)

![Diagram of control valve](image)

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2 | 178769 | JOYSTICK COMPLETE LT (SN AD00199 - AD02607) | 1
3 | 178874 | PLATE | 2
4 | 161426 | SCREW JOINT | 10
5 | 161675 | LOCKWASHER S6 | 8
6 | 161660 | WASHER GR A6.4 ZO DIN 125 | 8

**Ref. No.** | **Part No.** | **Description** | **Qty.**
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8 | 165040 | PILOT VALVE SEAL KIT | 2
9 | 165037 | UNIVERSAL JOINT | 2
10 | 165039 | JOYSTICK | 1
11 | 165038 | BELLows | 2
12 | 165976 | RESTRICTOR | 1
13 | 165816 | HANDLE | 1
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## 353/373 - JOYSTICK HOSE INSTALLATION

1000139373 - (SN AD02608 AND UP)

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3 165517 SOLENOID 1
4 161431 SCREW JOINT 3
5 9910346G SCREW JOINT 1
6 161451 TEE 1
7 161426 SCREW JOINT 1
8 165928 SCREW 2
9 163634 WASHER 2
10 165961 SCREW JOINT 2
11 163670 LOCK WASHER 2
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3 | 165481 | TUBE | 1

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5 | 161444 | 90° FITTING | 5
### Control Valve Tubes

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1000180954 - (SN AG00580 AND UP)

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## 373 - DOZER BLADE CYLINDER

**1000147576**

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2 | 207470 | DOZER BLADE LEVEL | 1
3 | 162398 | KNOB | 1
4 | 179862 | CLEVIS | 2
5 | 161411 | GREASE ZERK-7MM HEX HEAD | 1
6 | 207469 | PIN | 1

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**Ref. No.** | **Part No.** | **Description** | **Qty.**
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7 | 165567 | BEARING | 2
8 | 179793 | NUT | 2
9 | 162021 | SCREW | 2
10 | 656100 | HN M5-0.8 C8 ZY DIN934 | 2
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## 373 - TILT CYLINDER HOSE INSTALLATION

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* Purchase locally; group size 49 (alt. 93), 680 CCA.
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* Same key(s) to start engine and operate all locks on unit.
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* Same key(s) to start engine and operate all locks on unit.
### 353/373 - PROPORTIONAL CONTROL WIRE HARNESS (OPTION)

**1000166037 - (SN AE00561 AND UP)**

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Index

A
Air Intake System ...................................... 89
Armrest Wire Harness ............................. 172
Auxiliary Hydraulics Pedal Operation ... 162

B
Battery ..................................................... 165
Boom ......................................................... 39
Boom Cylinder ........................................ 148
Boom Hoses Installation ......................... 161
Boom Work Light .................................... 166
Bucket Cylinder ....................................... 151

C
Cab ............................................................ 42
Cab Door ................................................... 49
Cab Front Window .................................... 50
Cab Heater ................................................. 58
Cab Interior Floor Trim ............................. 53
Cab Sliding Window .................................... 51
Cab Windows ............................................. 52
Cab Work Lights (Option) ....................... 167
Cab/Canopy Sun Visor (Option) ............... 48
Camshaft ................................................... 69
Canopy ....................................................... 41
Chassis ....................................................... 26
Chassis Lubrication ................................. 28
Chassis Wire Harness ............................... 170
Connecting Link ....................................... 38
Control Valve ........................................... 120
Control Valve Tubes ................................. 146
Cooling System .................................87, 106
Counterweight .......................................... 30
Crankshaft ............................................... 72
Crankshaft Seal ......................................... 75
Cylinder Block .......................................... 65
Cylinder Head & Valve Cover ................. 66

D
Decal Locations .......................................... 3
Diesel Engine ........................................... 61
Dipper Arm Cylinder ................................ 150
Dipper Arm, Long ..................................... 36
Dipper Arm, Short .................................... 34
Dozer Blade ............................................. 40
Dozer Blade Cylinder .............................. 154, 158
Dozer Blade Cylinder
Hose Installation ................................. 156, 159
Dozer Blade Operation ....................... 160
Drive Motor ............................................. 112
Drive Motor Hose Installation ............. 114

E
Engine Mounts ......................................... 64
Engine Wire Harness ................................ 171
Exhaust System ........................................ 93

F
Fuel Injection Equipment ...................... 84
Fuel System ............................................. 99
Fuel Tank .............................................. 96

H
Hydraulic Oil Pump .................................. 103
Hydraulic Oil Tank ................................. 116
Hydraulic Pump External Parts ............ 117
Hydraulic Pump Hose Installation ....... 119
Hydraulic Pump Internal Parts ............ 118

I
Intake Manifold ........................................ 91
Introduction ......................Inside Front Cover
ISO/SAE Valve .................................... 141

J
Joystick Hose Installation .................... 132
Joysticks ............................................. 128

L
Lock Valve ............................................. 144

M
Main Wire Harness ................................ 169
Manifold Block .................................... 131
Mirrors (Option) ................................. 47

N
Numerical Index ..................................... 179
# Index

## O
- Oil Cooler ............................................. 108
- Oil Cooler Hose Installation ..................... 109
- Oil Lubrication System ............................. 81
- Oil Pan ................................................. 78
- Operator’s Seat (Cab) ............................... 54
- Operator’s Seat (Canopy) .......................... 56

## P
- Pilot Oil Supply Unit ................................. 125
- Prop. Valve Hose Installation (Option) ........... 143
- Proportional Control
  - Wire Harness (Option) ............................. 174
- Proportional Valve (Option) ....................... 142

## R
- Radio (Option) ........................................ 175
- Rear Wall and Engine Hood ....................... 31
- Reversing Valve (Dozer Blade) .................... 139
- Rotating Beacon (Option) ......................... 168

## S
- Selection Valve ....................................... 138
- Selection Valve (House Tilt) ....................... 140
- Swivel Cylinder ...................................... 152
- Swivel Cylinder Hose Installation ............... 153
- Swivel Joint ......................................... 126

## T
- Table of Contents .................................. 1
- Throttle Lever ....................................... 104
- Tilt Cylinder ........................................ 163
- Tilt Cylinder Hose Installation ................... 164
- Tools .................................................... 176
- Track Tensioner, Rubber Track ................. 24
- Track Tensioner, Steel Track (Option) ....... 25
- Travel Pilot Valve ................................... 134
- Travel Pilot Valve Hose Installation ............. 136
- Turntable Drive Unit ............................... 110
- Turntable Drive Unit Hose Installation .......... 111

## U
- Undercarriage, Rubber Track ..................... 9
- Undercarriage, Steel Track (Option) ........... 16

## V
- Valve Cover ............................................ 32
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TORQUE SPECIFICATIONS

Note: Use these torque values when tightening Gehl hardware (excluding: locknuts and self-tapping, thread forming and sheet metal screws) unless specified otherwise.

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Hydraulic fittings with various seals (light application). All torque values are in lb.-ft. (Nm) unless marked otherwise.
Hydraulic fittings with various seals (heavy application). All torque values are in lb.-ft. (Nm) unless marked otherwise.

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### With coarse-pitch thread. All torque values are in lb.-ft. (Nm) unless marked otherwise.

<table>
<thead>
<tr>
<th>Thread</th>
<th>Threads according to DIN 912, DIN 931, DIN 933, etc.</th>
<th>Threads according to DIN 7984</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>8.8</td>
<td>10.9</td>
</tr>
<tr>
<td>M5</td>
<td>4.1 (5.5)</td>
<td>6 (8)</td>
</tr>
<tr>
<td>M6</td>
<td>7 (10)</td>
<td>10 (14)</td>
</tr>
<tr>
<td>M8</td>
<td>18 (25)</td>
<td>26 (35)</td>
</tr>
<tr>
<td>M10</td>
<td>33 (45)</td>
<td>48 (65)</td>
</tr>
<tr>
<td>M12</td>
<td>64 (87)</td>
<td>81 (110)</td>
</tr>
<tr>
<td>M14</td>
<td>100 (135)</td>
<td>133 (180)</td>
</tr>
<tr>
<td>M16</td>
<td>155 (210)</td>
<td>203 (275)</td>
</tr>
<tr>
<td>M18</td>
<td>207 (280)</td>
<td>302 (410)</td>
</tr>
<tr>
<td>M20</td>
<td>302 (410)</td>
<td>420 (570)</td>
</tr>
<tr>
<td>M22</td>
<td>406 (550)</td>
<td>575 (780)</td>
</tr>
<tr>
<td>M24</td>
<td>524 (710)</td>
<td>738 (1000)</td>
</tr>
<tr>
<td>M27</td>
<td>767 (1040)</td>
<td>1092 (1480)</td>
</tr>
<tr>
<td>M30</td>
<td>1047 (1420)</td>
<td>1482 (2010)</td>
</tr>
</tbody>
</table>

### With fine-pitch thread. All torque values are in lb.-ft. (Nm) unless marked otherwise.

<table>
<thead>
<tr>
<th>Thread</th>
<th>Threads according to DIN 912, DIN 931, DIN 933, etc.</th>
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</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>8.8</td>
<td>10.9</td>
</tr>
<tr>
<td>M8X1.0</td>
<td>18 (25)</td>
<td>27 (37)</td>
</tr>
<tr>
<td>M10X1.0</td>
<td>37 (50)</td>
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<td>M10X1.25</td>
<td>36 (49)</td>
<td>52 (71)</td>
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<tr>
<td>M12X1.25</td>
<td>64 (87)</td>
<td>96 (130)</td>
</tr>
<tr>
<td>M12X1.5</td>
<td>61 (83)</td>
<td>92 (125)</td>
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<tr>
<td>M14X1.5</td>
<td>100 (135)</td>
<td>148 (200)</td>
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<td>M16X1.5</td>
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<tr>
<td>M18X1.5</td>
<td>232 (315)</td>
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<td>325 (440)</td>
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<td>M22X1.5</td>
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<td>620 (840)</td>
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<tr>
<td>M24X2.0</td>
<td>546 (740)</td>
<td>789 (1070)</td>
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<tr>
<td>M27X2.0</td>
<td>811 (1100)</td>
<td>1143 (1550)</td>
</tr>
<tr>
<td>M30X2.0</td>
<td>1106 (1500)</td>
<td>1586 (2150)</td>
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</tbody>
</table>