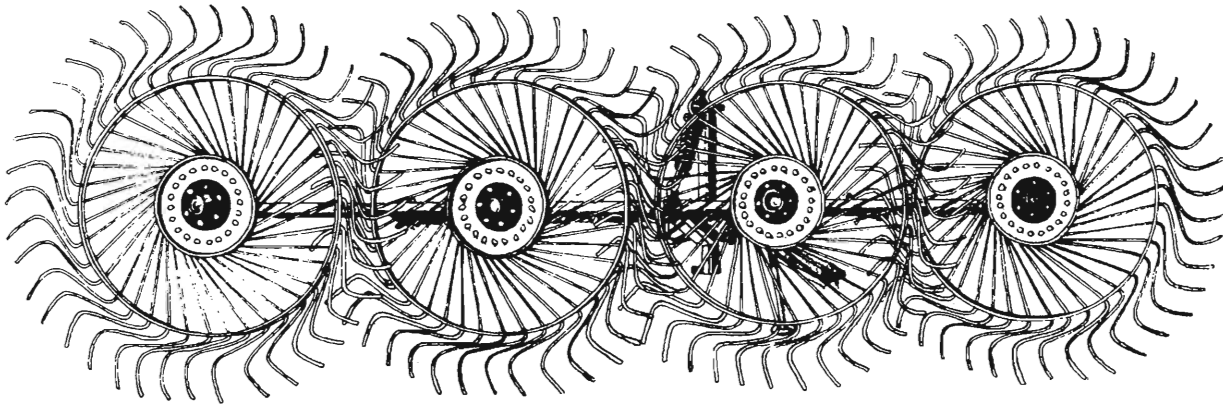


WR204

Finger Wheel Rake



OPERATOR'S AND SERVICE PARTS MANUAL

Form No.
903031
Replaces
902521

GEHL[®] COMPANY



Warranty

GEHL® COMPANY New Agricultural Equipment

Gehl Company (Incorporated), hereinafter referred to as GEHL, as manufacturer of quality machinery since 1859, warrants new GEHL machinery and/or attachments at the time of delivery to the original purchaser to be free from defects in material and workmanship if properly set up and operated in accordance with the recommendations set forth in GEHL's Operator Manual.

GEHL's liability for any defect with respect to accepted goods shall be limited to repairing the goods at an authorized GEHL dealer or other GEHL designated location, or replacing them, as GEHL shall elect. The above shall be in accordance with GEHL warranty adjustment policies. GEHL's obligation shall terminate twelve (12) months after the delivery of the goods to the original purchaser.

This warranty shall not apply to any machine or attachment which shall have been repaired or altered outside the GEHL factory or authorized GEHL dealership or in any way so as in GEHL's judgment, to affect its stability or reliability, nor which has been subject to misuse, negligence or accident, nor to any machine or attachment which shall not have been operated in accordance with GEHL's printed instructions or beyond the company recommended machine rated capacity.

This warranty shall not be applicable to items which are subject to the warranties of their respective manufacturers. Such items would include but would not be limited to engines, clutches, universal joints, knives, hydraulic components, bearings, tires, belts and other trade accessories.

EXCLUSION OF WARRANTIES

Except as otherwise expressly stated herein, GEHL makes no representation or warranty of any kind, express or implied, **AND MAKES NO WARRANTY OF MERCHANTABILITY IN RESPECT TO ITS MACHINERY AND/OR ATTACHMENTS AND MAKES NO WARRANTY THAT ITS MACHINERY AND/OR ATTACHMENTS ARE FIT FOR ANY PARTICULAR PURPOSE.** GEHL shall not be liable for incidental or consequential damages for any breach of warranty, including but not limited to inconvenience, rental or replacement equipment, loss of profits or other commercial loss. GEHL shall not be liable for, and the buyer assumes all liability for, all personal injury and property damage resulting from the handling, possession or use of the goods by the buyer.

No agent, employee or representative of GEHL has any authority to bind GEHL to any affirmation, representation or warranty concerning its machinery and/or attachments except as specifically set forth herein.

INTRODUCTION

Mr. Operator:

Your decision to purchase this piece of GEHL equipment was a good one. We are sure that your decision was strongly considered and that you are looking forward to many seasons of work from this machine.

We, as a Company, have invested a great deal of time and effort in developing our lines of farm equipment and Skid Steer Loaders. The equipment you have purchased is built with a great deal of pride and designed to give you long life, efficient operation, durability and dependability.

This manual was developed specifically for the machine you have purchased. The information, contained within, was prepared for your assistance in preparing, adjusting, maintaining and servicing your machine. More importantly, this manual provides an operating plan for safe and proper use of your machine. Major points of safe operation are detailed in the **SAFETY** chapter of this manual. Refer to the Table of Contents for an outline (by chapters) of this manual. Use the Index, in the back of the manual, for specific chapter and topic/page number references.

Modern machinery has become more sophisticated and, with that in mind, GEHL Company asks that you read and understand the contents of this manual COMPLETELY and become familiar with your new machine, BEFORE attempting to operate it.

Our wide Dealership network stands by to provide you with any assistance you may require, including genuine GEHL service parts. All parts should be obtained from or ordered through your GEHL Dealer. Give complete information about the part as well as the model number and the serial number of your machine. Record numbers, in space provided, as a handy record for quick reference.

Typical Model & Serial No. Plate

MODEL NO. WR204
SERIAL NO. (Fill In)
GEHL COMPANY WEST BEND, WIS. 53095 U.S.A.

“Right” and “Left” are determined from a position standing behind the Rake and facing the direction of travel. From this position, the “Width Adjustment” is on the “Left” side.

Numbers for this unit are stamped on a plate located on the “Width Adjustment” Arm.

GEHL Company reserves the right to make changes or improvements in the design or construction of any part without incurring the obligation to install such changes on any unit previously delivered.

Standard hardware torques appear in a chart at the end of the manual.

Throughout this manual, information is provided which is set in **bold type** and introduced by the word **NOTE. BE SURE** to **read carefully** and **comply with** the message or directive given. Following this information will improve your operating or maintenance efficiency, help you to avoid costly breakdown or unnecessary damage and, extend your machine’s life.

The GEHL Company and the American Society of Agricultural Engineers have adopted this SAFETY ALERT SYMBOL



to pinpoint characteristics which, if not properly followed, can create a safety hazard. When you see this symbol in this manual or on the unit itself, you are reminded to BE ALERT! Your Safety is involved.

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SPECIFICATIONS

**Dimensions are in Inches (Millimeters) Unless
Otherwise Noted**

Model & Description WR204 Finger Wheel Rake
Mounting To Category I or II Three-point Hitch
Operating Width (Adjustable) 5-1/2 to 7-3/8 Ft
(1.6 to 2.25)
Transport Width 90-1/2 (2300) Maximum
Height 55-1/8 (1400)
Finger Wheel Diameter 55-1/8 (1400)
Number of Finger Wheels 4
Number of Tines Each Wheel 40
Unit Weight (Approximate) 365 lb (166 kg)

CHECK LISTS

(Remove Dealer's File Copy At Perfora

PRE-DELIVERY

After the Wheel Rake has been completely set-up, the following inspections should be made before delivering it to the Customer. Check off each item after prescribed action is taken.

Check that:

- Wheel Rake has been completely and properly set-up according to the details in this manual.
- All Grease Fittings have been properly lubricated; see Lubrication information.
- All fasteners are properly secured.
- Record the Serial Number of this unit on this page and page 3.

I acknowledge that pre-delivery service was performed on this unit as outlined above.

Dealer's Name

By _____
Dealer's Set-up Man's Signature

Date Set-up _____

Serial Number _____

DELIVERY

The following Check List is an important reminder of valuable information that **MUST** be passed on to the Customer at the time the unit is delivered. Check off each item as you explain it to the Customer.

- Give the Customer his Operator's Manual. Instruct him to be sure to read and completely understand its contents **BEFORE** attempting to operate his unit.
- Explain and review with him the **SAFETY** information.
- Explain to him that regular lubrication is required for continued proper operation and long life. Review with him the Lubrication information in this manual.
- Completely fillout Owner's Registration, including Customer's signature, and return it to the GEHL Company.

I acknowledge that above points were reviewed with me at the time of delivery.

Customer's Signature

Date Delivered _____

(Dealer's File Copy)

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(To be removed as Dealer's File Copy)

CHECK LISTS

PRE-DELIVERY

After the Wheel Rake has been completely set-up, the following inspections should be made before delivering it to the Customer. Check off each item after prescribed action is taken.

Check that:

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I acknowledge that above points were reviewed with me at the time of delivery.

Customer's Signature

Date Delivered _____

(Note: Pages 5 and 6 Have Been Removed at Perforation)



SAFETY



BEFORE YOU ATTEMPT TO OPERATE THIS EQUIPMENT, READ AND STUDY THE FOLLOWING SAFETY INFORMATION. IN ADDITION, MAKE SURE THAT EVERY INDIVIDUAL WHO OPERATES OR WORKS WITH THIS EQUIPMENT, WHETHER FAMILY MEMBER OR EMPLOYEE, IS FAMILIAR WITH THESE SAFETY PRECAUTIONS.

Gehl Company always takes the operator and his safety into consideration when designing farm machinery and guards exposed moving parts for his protection; however, some areas cannot be guarded or shielded in order to assure proper operation. In addition, the operator's manual and decals on the machine itself warn you of further danger and should be read and observed closely.

The safety alert symbol above means **ATTENTION! BECOME ALERT! YOUR SAFETY IS INVOLVED!** It stresses an attitude of "HEADS UP" for safety and can be found throughout this operator's manual and on the unit itself.

Remember: The careful operator is the best operator. Most accidents are caused by human error. Certain precautions must be observed to prevent the possibility of injury or damage.

Please read the rules listed below for safe operation **BEFORE** you operate this equipment.

Wheel Rake operation is a function of the travel of the tractor; to stop the Rake stop the tractor!

The operator MUST be seated on the tractor at all times to operate this unit!

Clear the area ahead of all spectator and obstacles BEFORE proceeding to operate this unit!

DO NOT allow minors to operate or be near the Rake unless properly supervised!

DO NOT allow personnel other than a qualified tractor operator near the Rake!

DO NOT wear loose or baggy clothing when operating the Rake!

GENERAL INFORMATION

The following abbreviations are used in this information:

- HHCS - Hexagon Head Cap Screw
- HN - Hexagon Nut
- SW - Star Washer

The Finger Wheel pressure on the ground is most important to achieving clean raking. If too much pressure is applied against the ground, unnecessary dirt and trash will be brought into the windrow.

General Bolt Torque Data in Ft-Lb*

BOLT SIZE	GRADE					
	8.8		10.9		12.9	
Metric	DRY	LUB.	DRY	LUB.	DRY	LUB.
M6	8	6	11	8	13.5	10
M8	19	14	27	20	32.5	24
M10	37.5	28	53	39	64	47
M12	65	48	91.5	67.5	111.3	82
M14	103.5	76.5	145.5	108	176.5	131
M16	158.5	117.5	223.5	165.5	271	200.5

*Multiply by (1.383) for metric N-m

The GEHL WR204 Wheel Rake is suitable for windrowing hay, straw, grass, corn stalks, etc. It is provided for mounting directly to the 3-point hitch of a Category I or II tractor. Positions of the Finger Wheels can also be changed to rake into one or two windrows, to turn two windrows at a time or to spread two large windrows into four smaller windrows.

NOTE: Positioning Chains provided for tractors with hydraulic systems that will NOT maintain a fixed position.

NEW UNIT ASSEMBLY

Before proceeding to set-up and assemble the WR204 Rake, uncrate the unit and spread the components out in an organized manner. Remove paint and plastic covers from the Pivot Points on the Finger Wheel Carriers. Proceed as follows:

1. Attach the Rake 3-point Hitch onto the tractor linkage (1 of Fig. 1).
2. Using the Toplink, place the 3-point top connector in a vertical position (2 of Fig. 1).
3. Using the Crank, position the Lower Links evenly over the ground (3 of Fig. 1).

NOTE: For Category II tractors, use the Bushings provided (4 of Fig. 1).

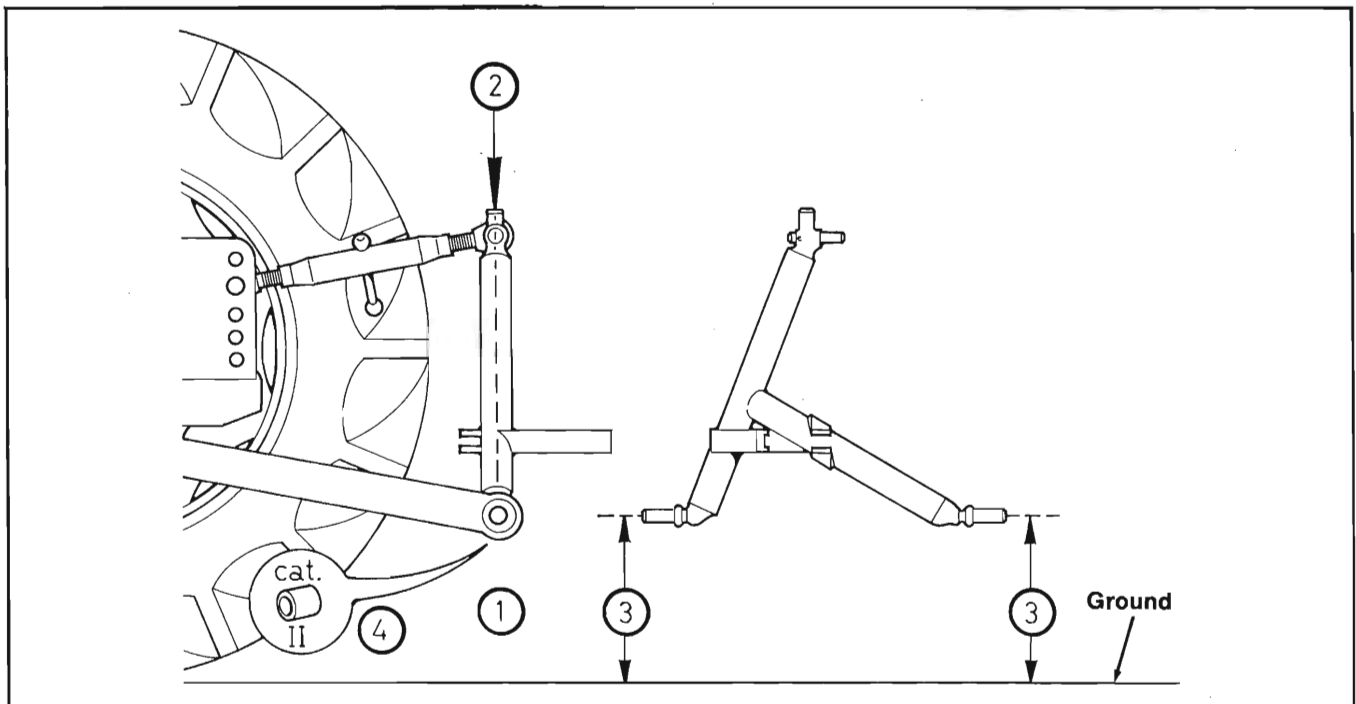


Fig. 1

4. Attach the Main Frame and the Telescoping Spring assembly onto the 3-point Hitch (5 of Fig. 2).

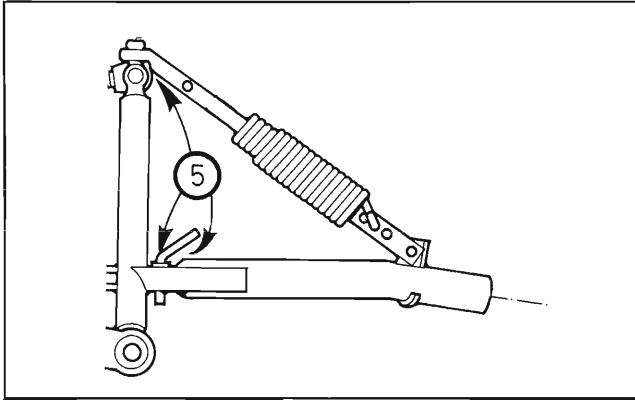


Fig. 2

5. On a WR204 Rake after Serial #2577 **ONLY**, attach the Plastic Bearing to the Main Turning Bar on the Main Frame as shown in Fig. 3.

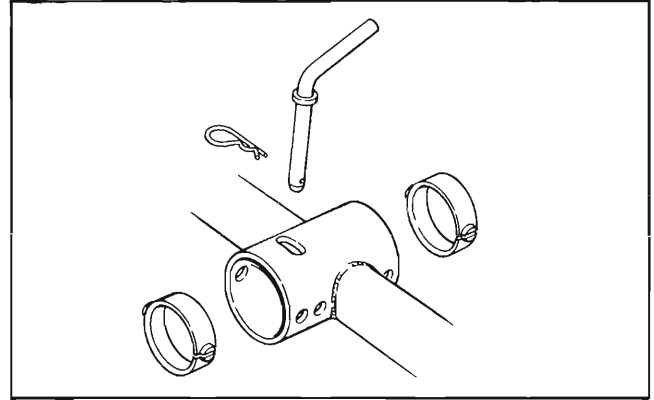


Fig. 3

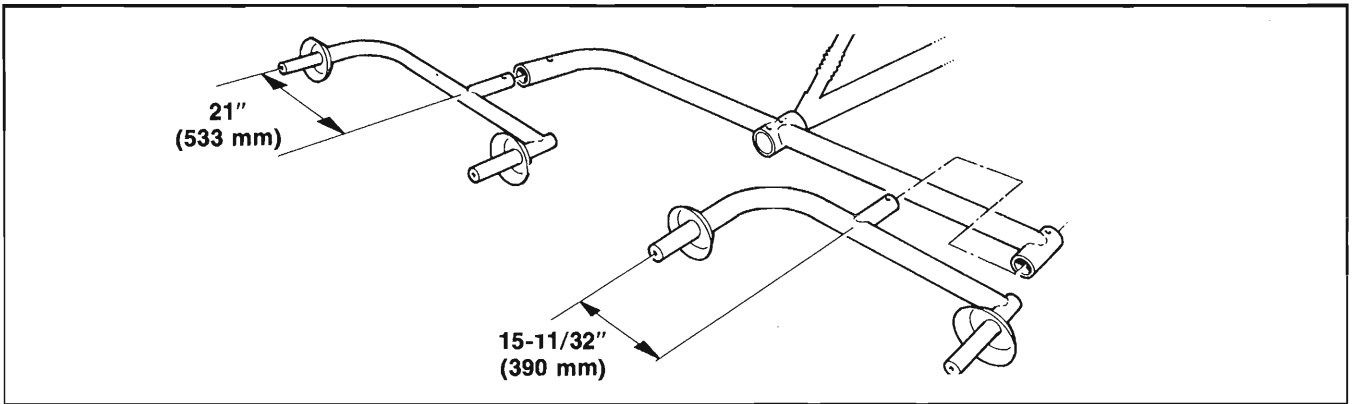


Fig. 4

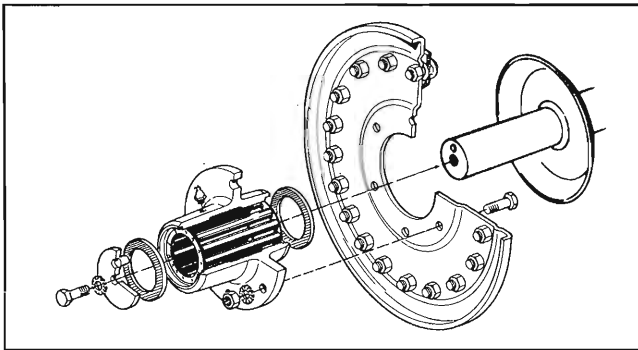


Fig. 5: Finger Wheel Before Serial #2578

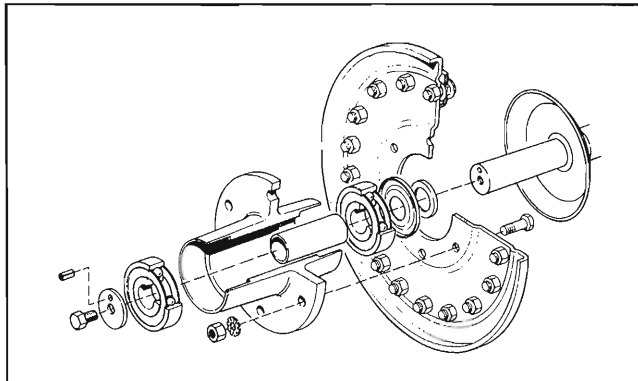


Fig. 6: Finger Wheel After Serial #2577.

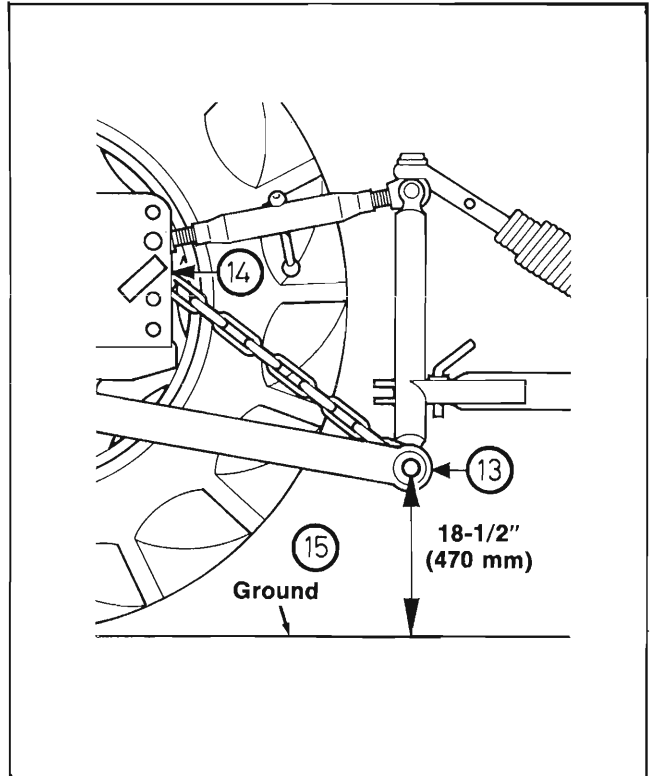


Fig. 7

6. Apply grease to the pivot points of the Finger Wheel Carriers and push them into the Sockets on the Main Turning Bar as shown in Fig. 4. Secure the Carriers with the Pins provided in the manner shown.
7. Disassemble the Finger Wheel Hubs (Fig. 5 or 6) from the Carriers and mount them to the Finger Wheels with the (6) Bolts provided.

NOTE: The Reinforcing Flanges of the Finger Wheel Hubs **MUST** be properly oriented to be on the side opposite the force of the crop as shown in either Fig. 5 or 6. This is necessary to insure proper support and to help prevent the Bolt Heads from fatiguing the Wheel Reinforcing Flanges. With the Wheel correctly oriented, push the Finger Wheel and Bearings onto the Finger Wheel Support.

- 8a. For a WR204 Rake before Serial #2578, **BE SURE** to install a Filling Ring on each side of the assembly as shown in Fig. 5. The Closing Ring **MUST** also be correctly positioned and assembled so that the small alignment dimple fits into a mating recess on the Axle Shaft to prevent the Closing Ring from turning. Attach and secure the Ring with the 10 mm Bolt provided.

- 8b. For a WR204 Rake after Serial #2577, the Closing Ring **MUST** be correctly positioned and assembled so that the small hole for the Roll Pin is lined-up with the mating hole in the Axle Shaft as shown in Fig. 6. The Roll Pin **MUST** then be installed to prevent the Ring from turning. Attach and secure the Ring with the 10 mm Bolt provided.

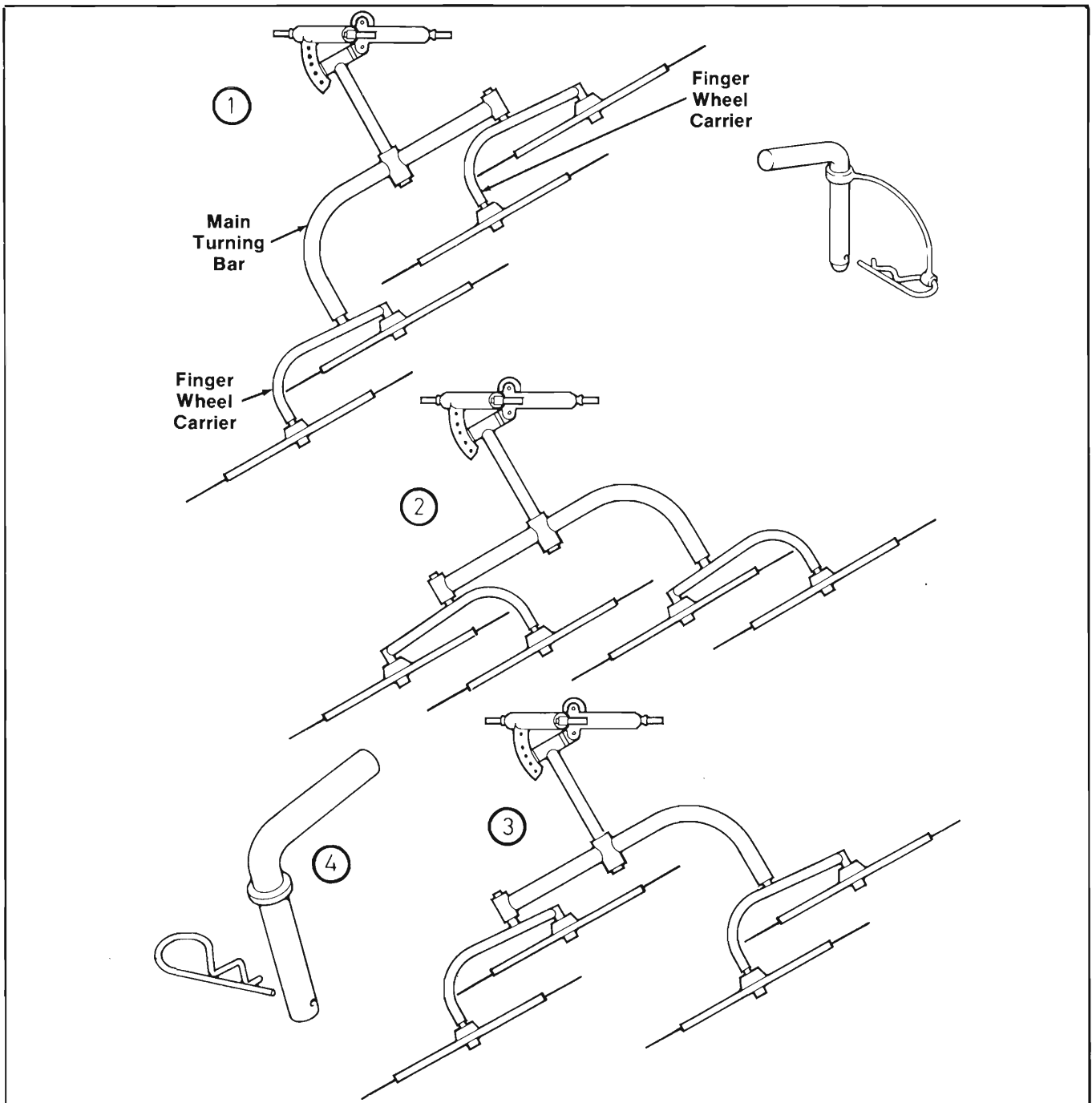


Fig. 8

9. Attach the lower ends of the Chains with the Hitch Pins (13 of Fig. 7) so that the D-Shackle is secured in one of the holes of the Toplink connector (14 of Fig. 7). The distance of the Hitch Pins above the ground should be set to 18-1/2" (470 mm) and the Limiting Chains should be taut (15 of Fig. 7).

RAKE POSITIONS

When the GEHL WR204 is mounted in the position shown (1 of Fig. 8), it is in the single windrow raking position. By adjusting the Main Turning Bar 180°, the unit is converted to the spreading position (2 of Fig. 8). By adjusting only the Finger Wheel Carriers 180°, the unit is converted to the turning position for two windrows (3 of Fig. 8). In order to rotate the Bar, the Pins

(4 of Fig. 8) have to be removed and replaced. If the Finger Wheel Carriers are rotated, the Pins (5 of Fig. 8) have to be removed and replaced.

There are (4) holes for adjusting the Wheel angle or working position (Fig. 9). A fifth position (T) is also provided (Fig. 9). For transporting the WR204, the Finger Wheels should be positioned vertically (7 of Fig. 11) and the two lower Finger Wheels should be positioned horizontally (8 of Fig. 11), to obtain more ground clearance.

Of the (4) operating hole positions provided, holes (A) or (B) are designed for use with light hay and maximum raking widths and holes (C) or (D) **MUST** be used in heavy hay conditions to be able to get the hay out of the Rake.

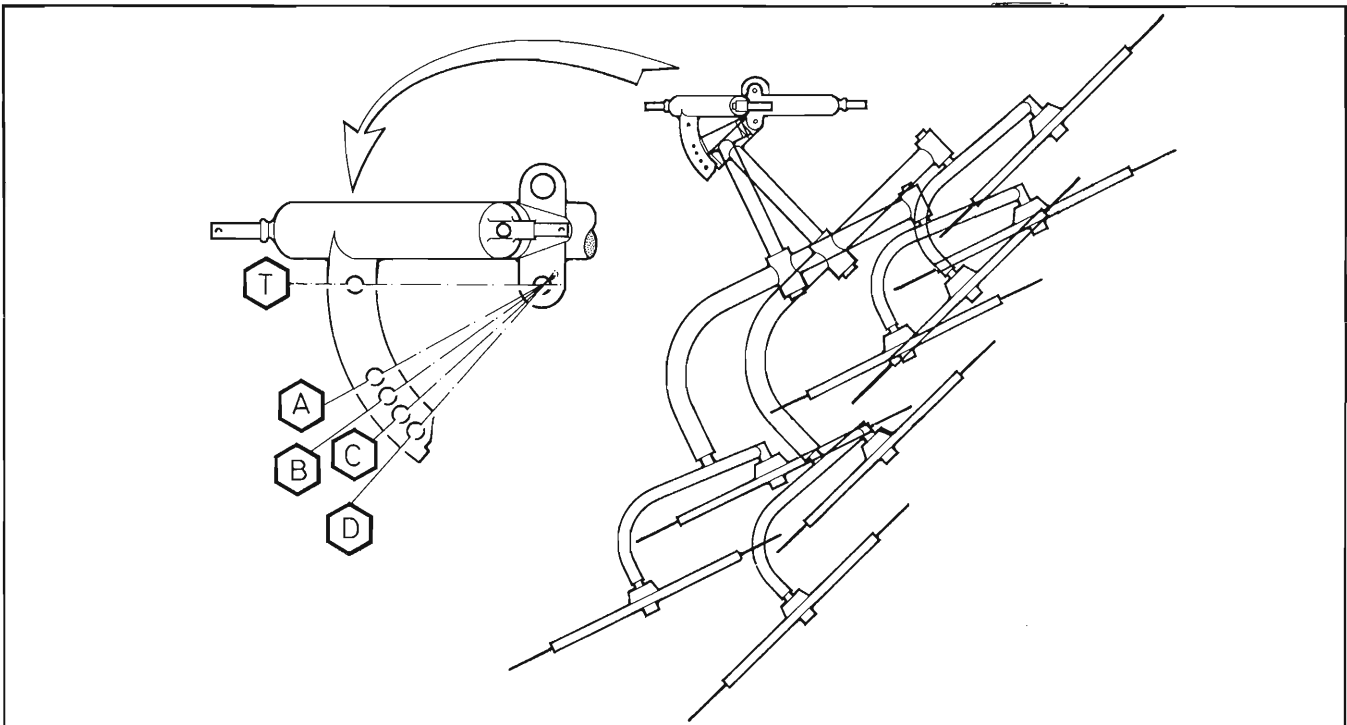


Fig. 9

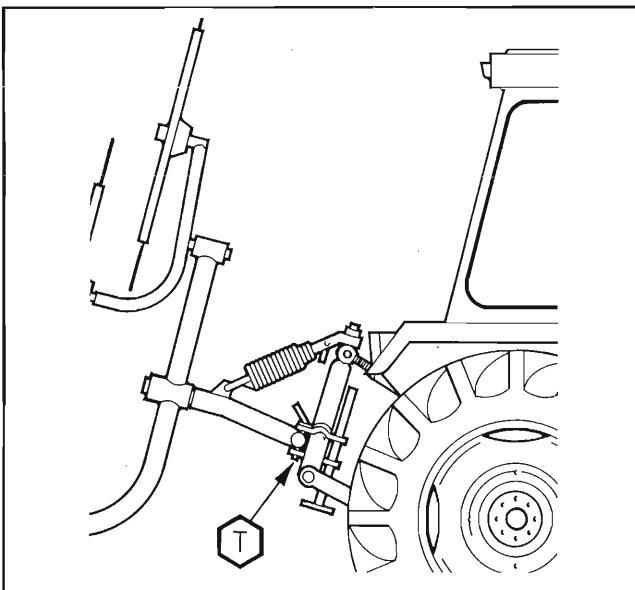


Fig. 10

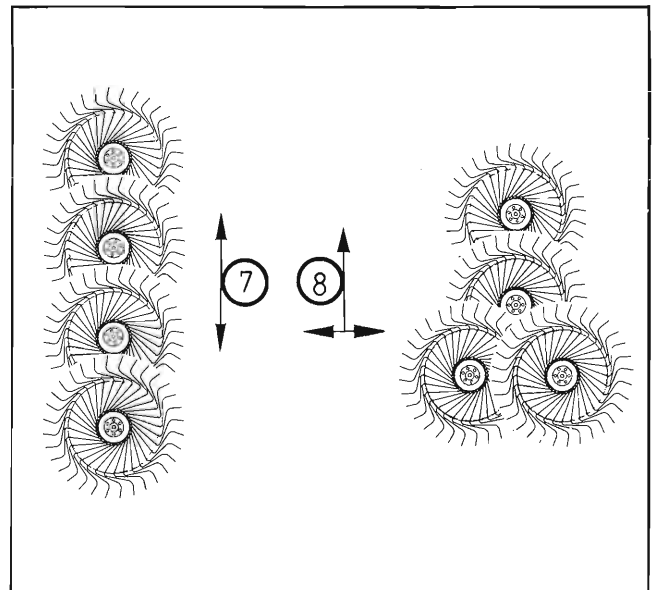


Fig. 11

TELESCOPING SPRING

By extending the Telescoping Spring, more pressure can be applied to the Finger Wheels (1 of Fig. 12). The Spring Tension can be increased or reduced by using the Adjustment Strip WXYZ (2 of Fig. 12). Hole (W) (Fig. 13) allows a maximum Spring tension and a minimum Finger Wheel pressure.

Hole (Z) (Fig. 14) allows a minimum Spring tension and a maximum Finger Wheel pressure. During transport, weight should be taken off the Spring by securing all Telescoping parts with a Locking Pin (Fig. 15). For Rake operation, Telescope **MUST** be released by removing the Locking Pin which then is stored in the Transport hole position of the "width" adjustment (Fig. 16).

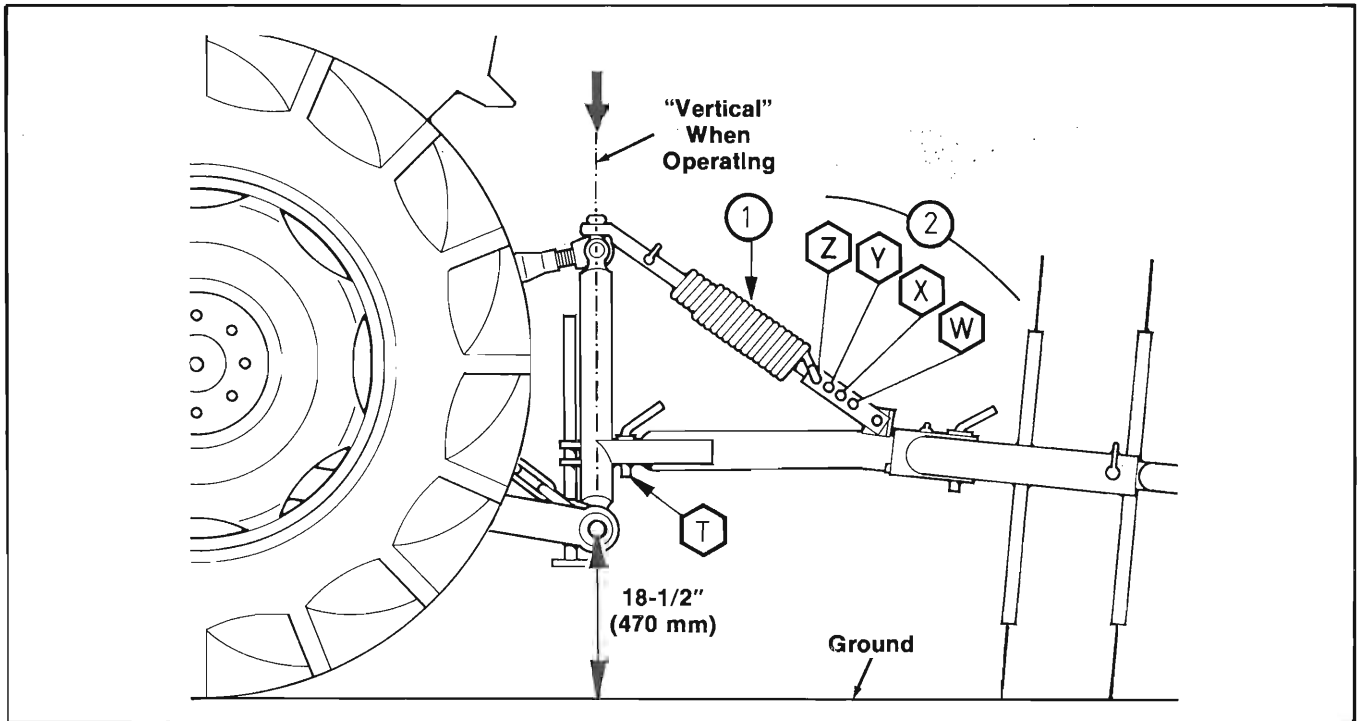


Fig. 12

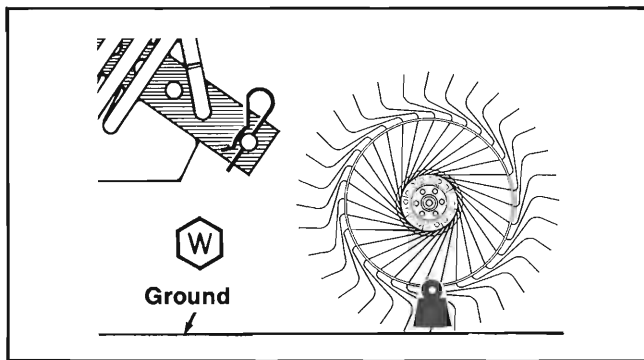


Fig. 13

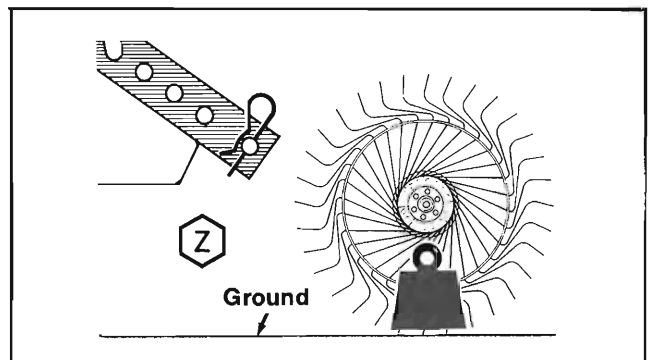


Fig. 14

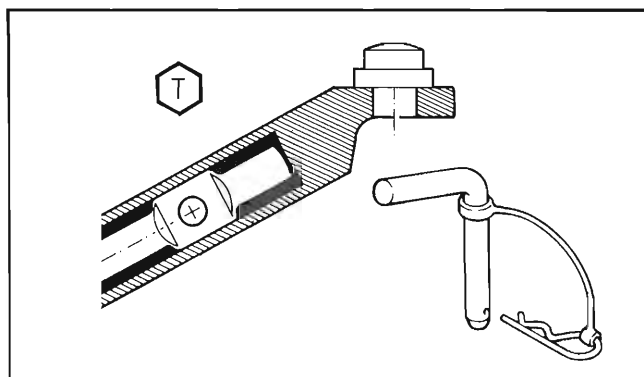


Fig. 15

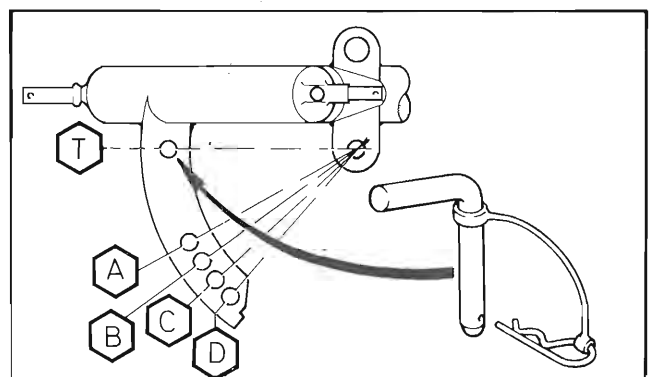


Fig. 16

TRANSPORTING

Where possible, the Finger Wheels should always be transported vertically. If this is **NOT** possible, because of the limitations of the tractor 3-point hitch, the lower pair of Finger Wheels can be positioned horizontally.



CAUTION: ALWAYS observe appropriate regulations for highway transporting of this or any farm equipment.

To set the Rake up for transporting, proceed as follows:

1. If optional Limiting Chains are being used, raise the Rake and loosen the Chains (2 of Fig. 17).
2. Lower the Rake (5 of Fig. 18) until the Locking Holes in the Telescope are in-line with each other (6 of Fig. 18).
3. Take the Pin out of the "Width Adjustment" storage hole (T of Fig. 18) and use it to secure the Telescope. Then, raise the Rake to its maximum position (8 of Fig. 19).
4. Place the Main Frame in position (T of Fig. 17).
5. When the Limiting Chains are being used, they should now be resecured.
6. Remove the Spring Pin and Locking Pin from the Hinges (3 & 4 of Fig. 17) on the Main Turning Bar Lower Finger Wheel Carrier.
7. Turn the Main Frame into the vertical position (9 of Fig. 19) and resecure the Pin (3 of Fig. 19). Now, turn the lower Finger Wheel Carrier into the horizontal position and secure it with the Pin (4 of Fig. 19). Lock both Pins with their Spring Clips (10 of Fig. 19).

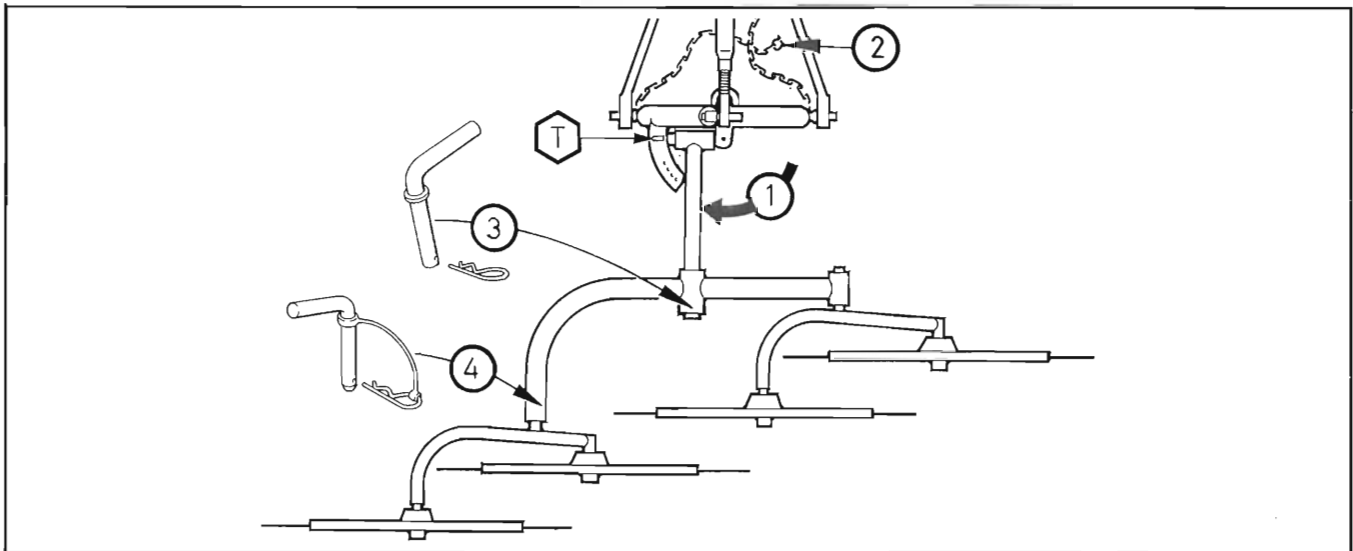


Fig. 17

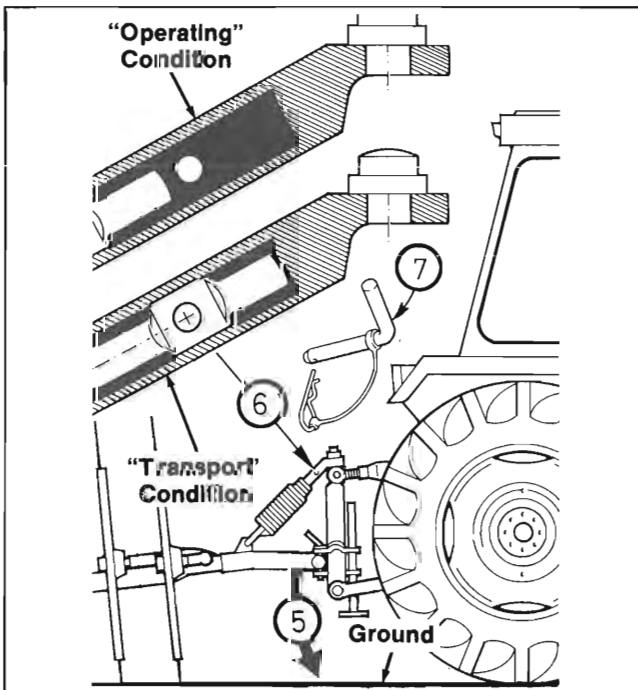


Fig. 18

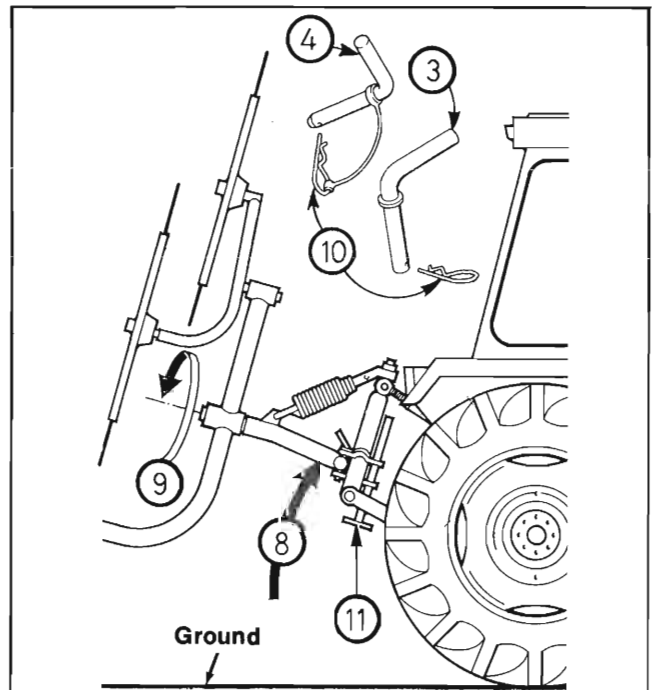


Fig. 19

ASSEMBLED RAKE ATTACHMENT

To attach an assembled unit to a tractor, proceed as follows:

NOTE: Assembled Rake detachment is accomplished by reversing the following "Attachment" procedure.

1. Mount the lower Hitch Pins onto the Rake (1 of Fig. 20) and raise the Rake with the tractor hydraulics.
2. Raise and secure the Support Leg (2 of Fig. 20).
3. Lower the Rake and attach Toplink (3 of Fig. 20).

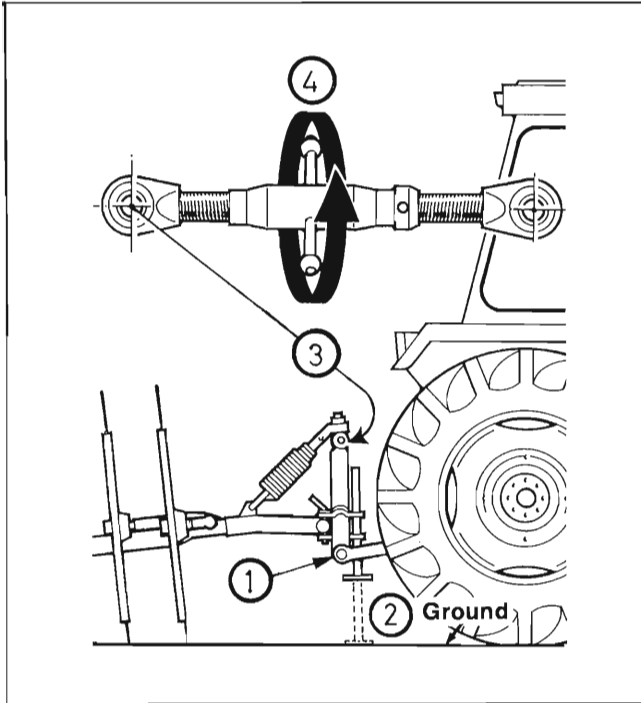


Fig. 20

4. Adjust the Toplink, as required, to make the Frame member vertical.
5. Remove the Locking Pin from the Telescoping Spring (5 of Fig. 21). Using the tractor hydraulic lever, free the Pin for removal (6 of Fig. 21). Place the Pin in the Transport hole position of the "width" adjustment.
6. The Hitch Pins should be set to 18-1/2" (470 mm). (Fig. 22). Fix the position of the Rake using the Limiting Chains (Fig. 23) if necessary. Secure the lower limit of the tractor hydraulic control lever (8 of Fig. 23).

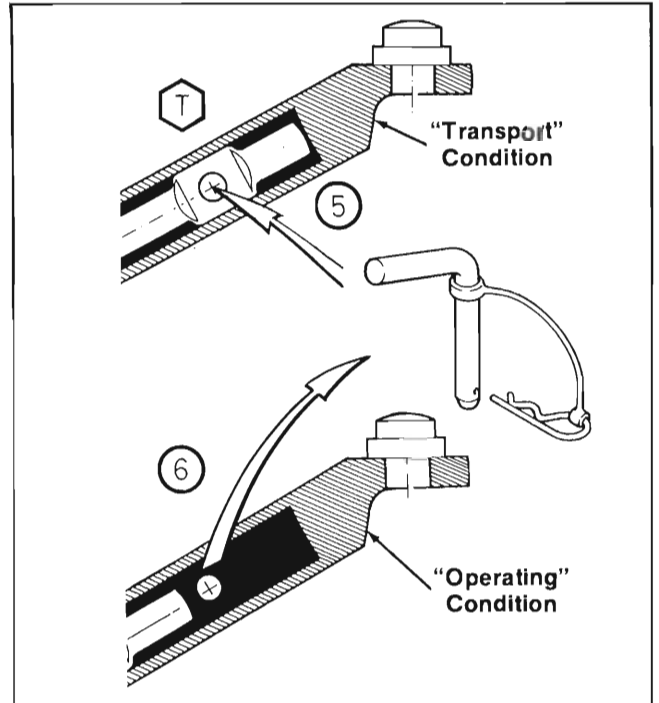


Fig. 21

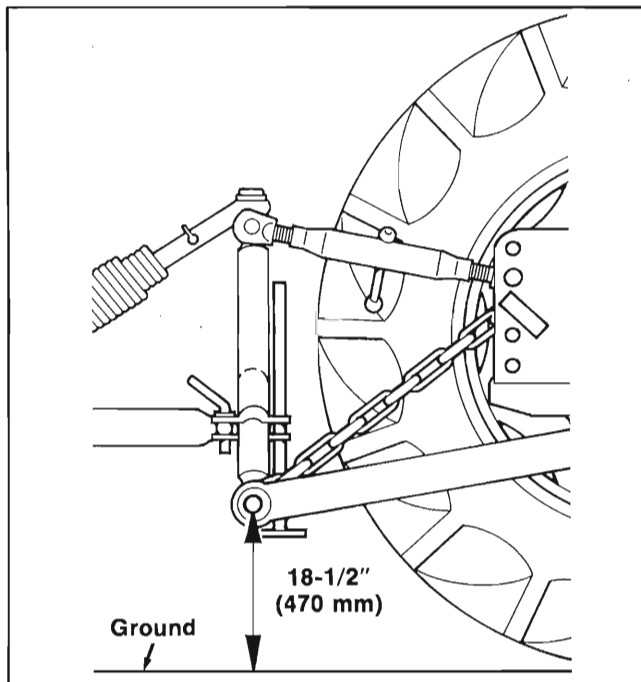


Fig. 22

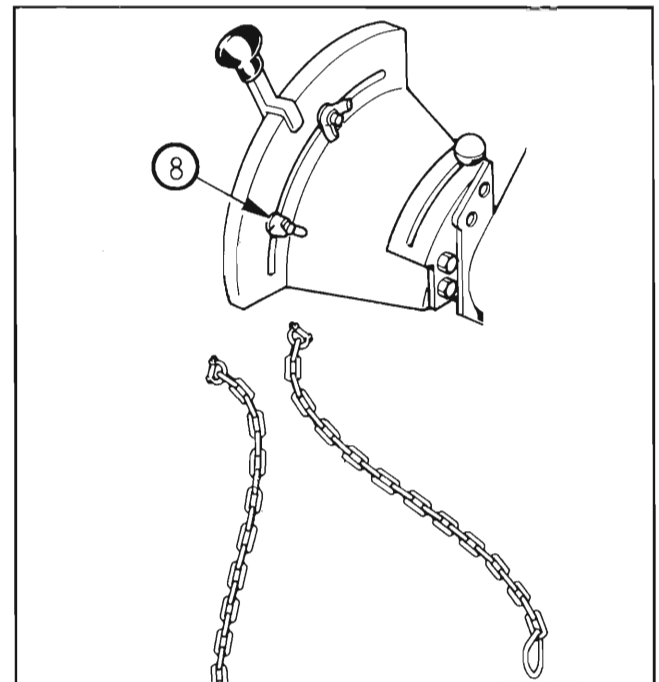


Fig. 23

RAKING

Normally, the Finger Wheels are placed to overlap each other (Fig. 24). The cut material is then raked from right to left. With the Main Frame in hole (A) (Fig. 24), maximum raking width is set. If this position is tested and found to cause bunching of the material, the operating width should be reduced by selecting Main Frame hole position (B) or (C). The Finger Wheel depth and pressure is set with the Adjustment Strip underneath the Telescoping Spring assembly (2 of Fig. 25). For most

conditions, hole (X) is recommended. For heavy crop conditions, use hole (Z). For maximum flexibility of the Finger Wheel Tines in rocky fields, use either position (X) or (W).

Finger Wheel pressure can be corrected in all positions by placing the 3-point Hitch vertically (3 of Fig. 25). In order to adjust the Strip, place the Rake in the (T) position (4 of Fig. 25), lower the hydraulics until the Spring tension is reduced. If necessary, lengthen the Toplink by loosening the Spring Pin and adjusting the Strip (5 of Fig. 25).

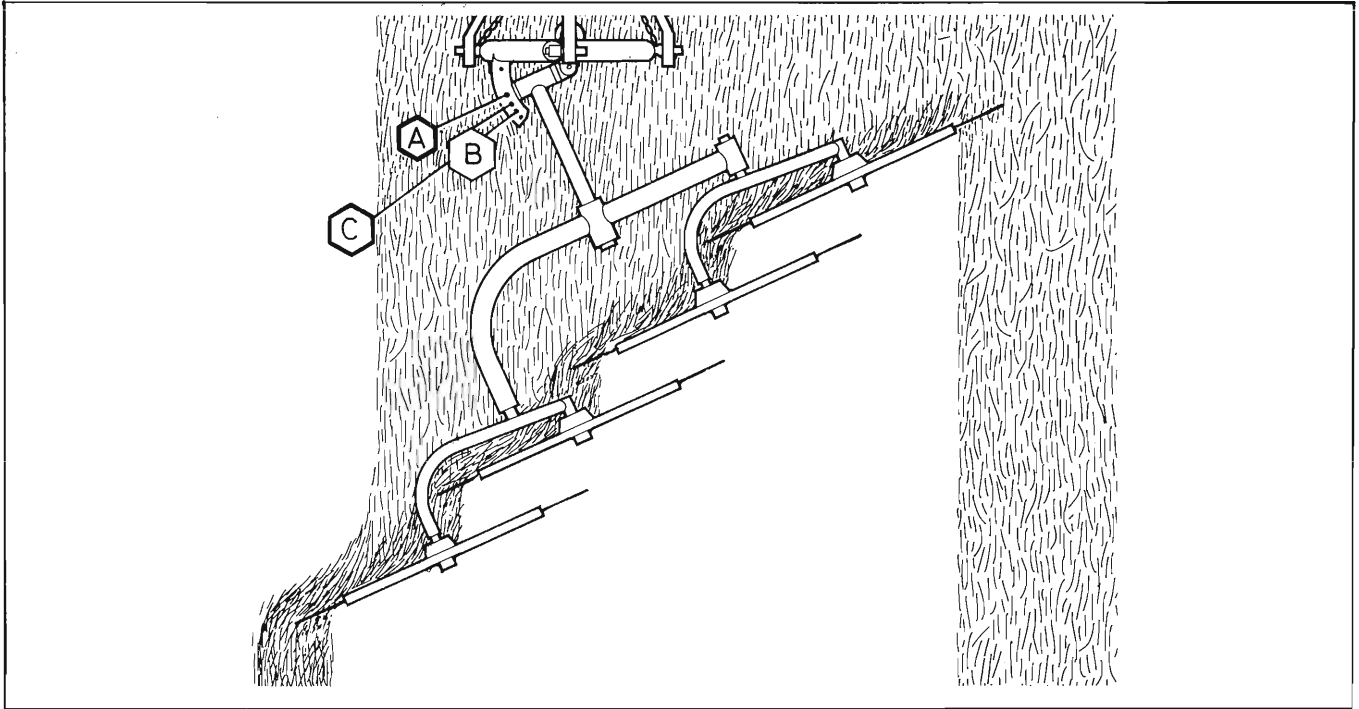


Fig. 24

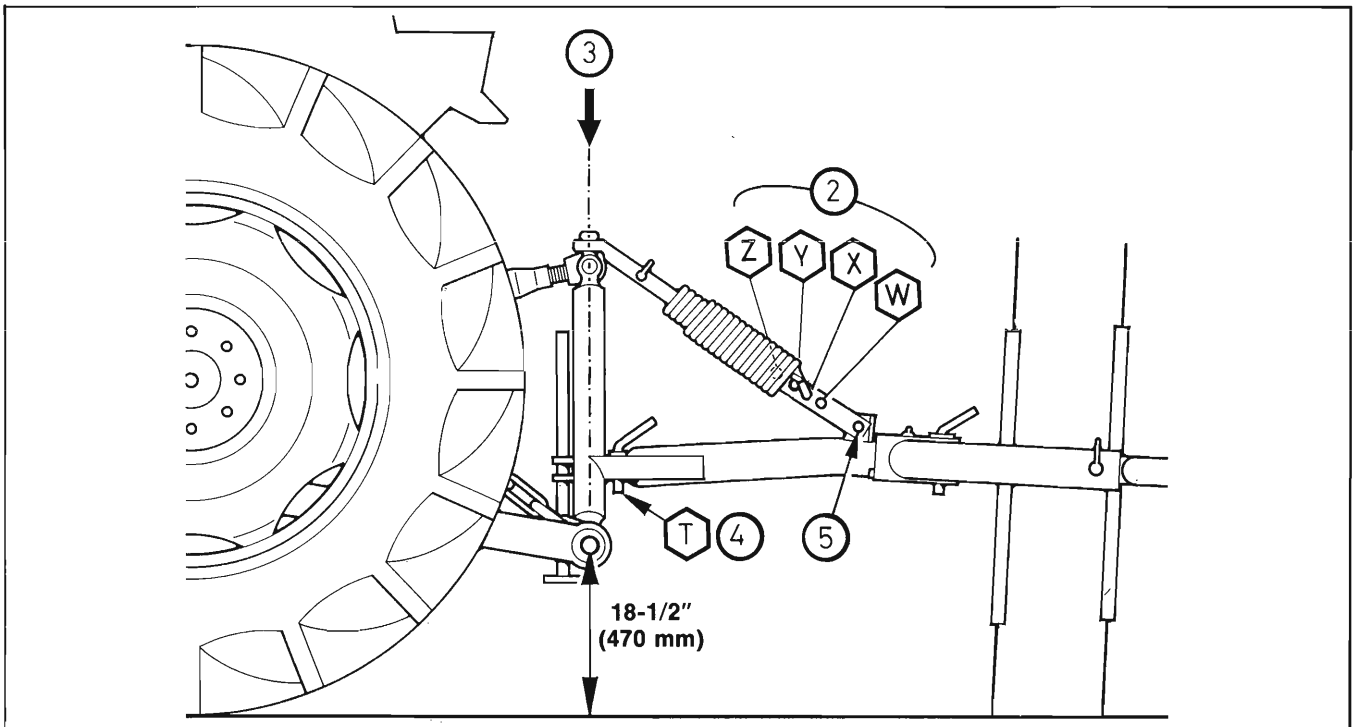


Fig. 25

DRIVING

The driver should work in a straight line, in order to form well-shaped windrows easily workable for a baler or harvester pickup. A couple of suggestions are listed below for more economical operation:

1. Begin in the center of the field (1 of Fig. 26). Position the Rake Main Frame in position (C) (Fig. 27). At the end of the field, turn left (3 of Fig. 26) and proceed to rake the first and second windrows together (4 of Fig. 26).
2. For the remainder of the field, the Rake should be operated with the Main Frame in position (A) or (B) (Fig. 28).

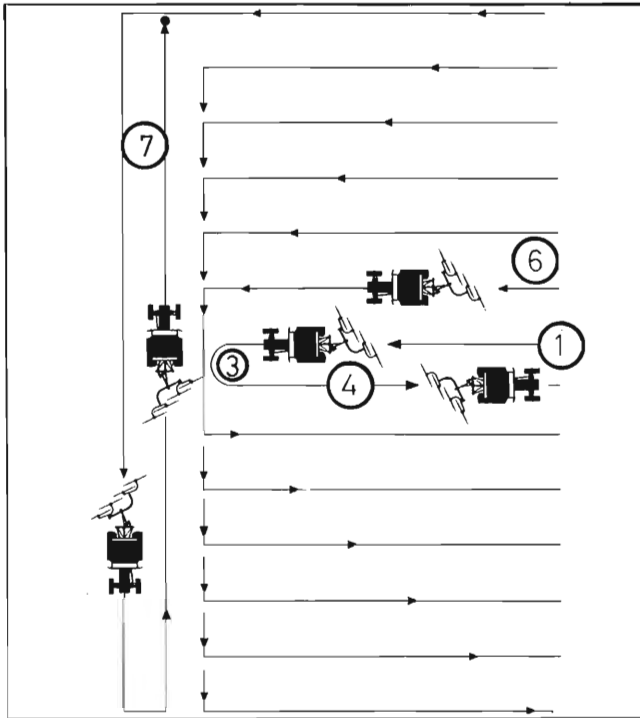


Fig. 26

3. Rake the headlands crosswise (7 of Fig. 26).

NOTE: Fig. 29 has been intentionally omitted.

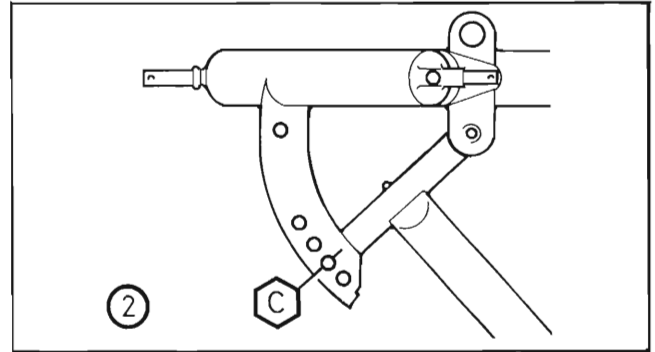


Fig. 27

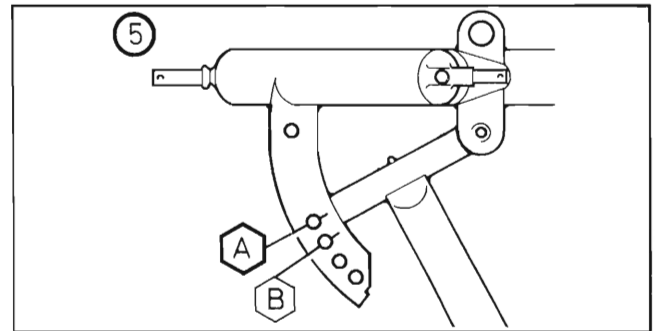


Fig. 28

SPREADING

In the spreading operation, the Finger Wheels move the crop from right to left separately (Fig. 30). In wide swaths, (4) smaller width windrows can be formed from (2) large windrows in a single pass. As conditions permit, (4) small swaths can also be spread into (4) small windrows (2 of Fig. 30). Most spreading operations are carried-out with the width adjusted to hole position (C), the Finger Wheels depth is adjusted so that the Hitch Pins

are approximately 21-1/2" (550 mm) above the ground (3 of Fig. 31) and, the Finger Wheels are positioned at a slight angle (4 of Fig. 31).

NOTE: If it becomes difficult to get the crop out of the Rake, reduce the width of the Rake by locating the width adjustment to hole position (D) as shown in Fig. 24. Always drive in the direction which enables the Finger Wheels to work the top of the crop first.

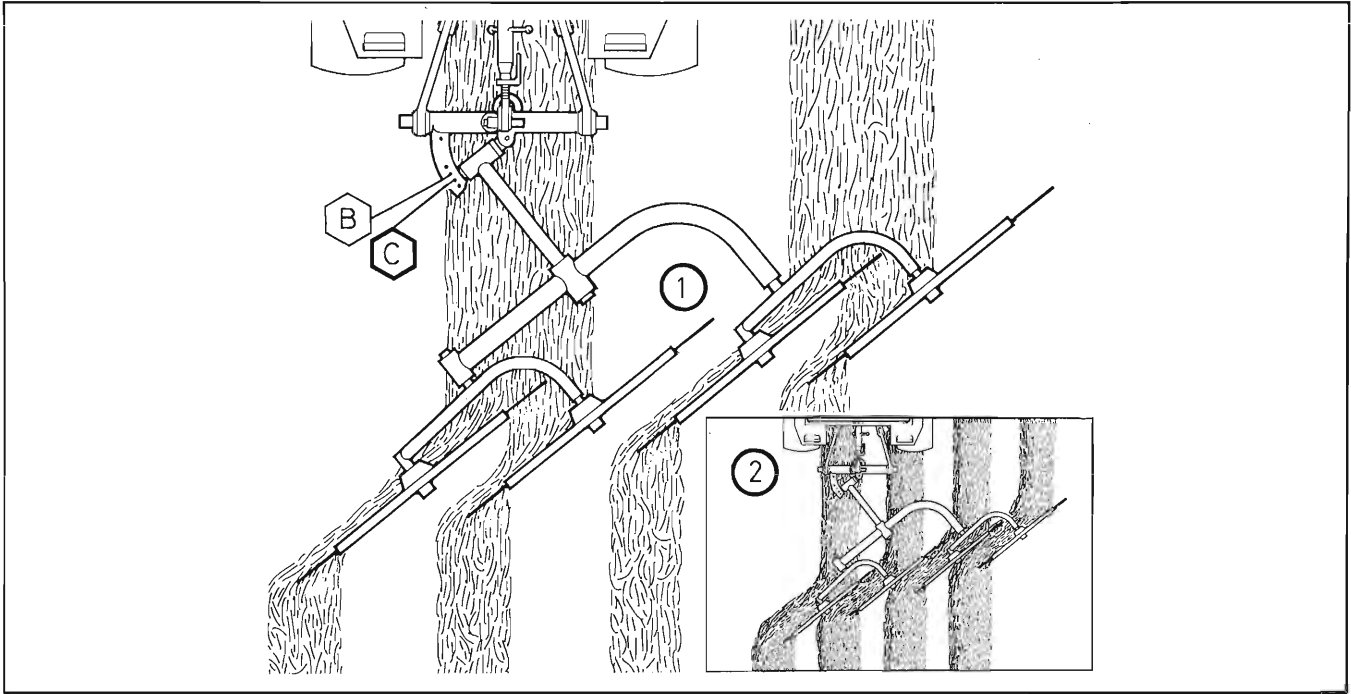


Fig. 30

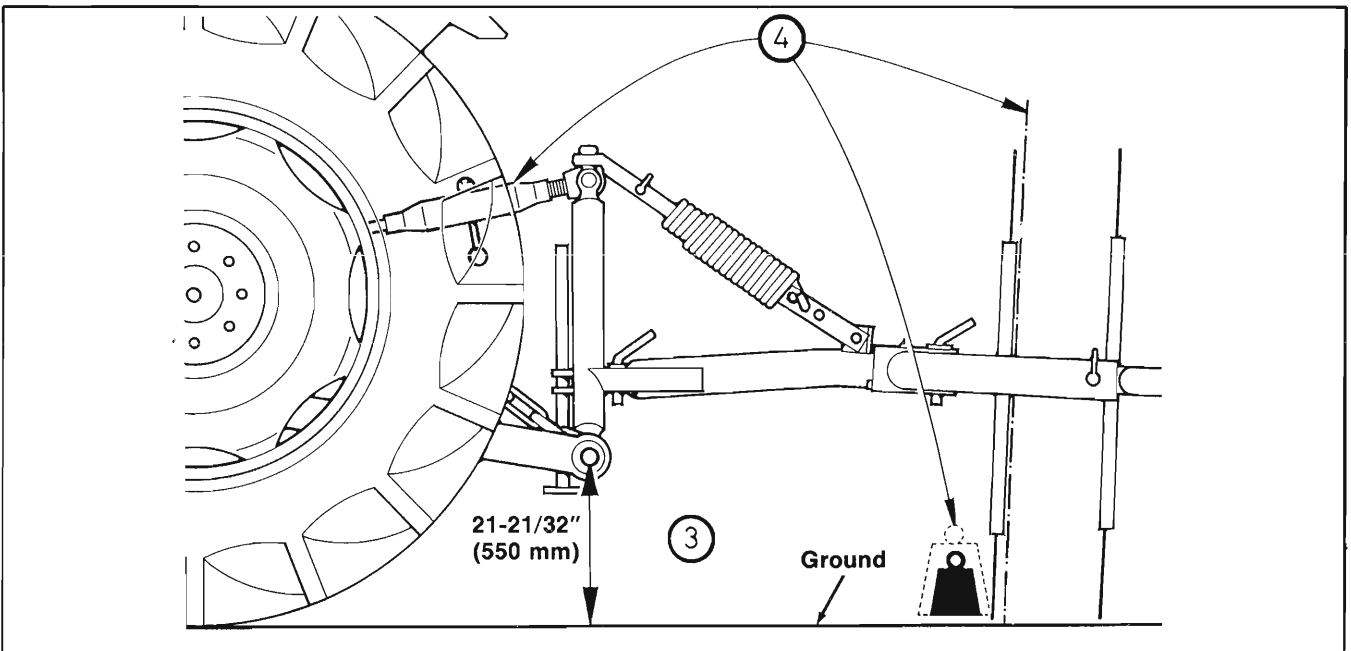


Fig. 31

TURNING

In the turning operation, the Finger Wheels are set in two pairs (Fig. 32) so that (2) swaths can be turned at the same time. This process is normally used right after the crop has been spread. The width adjustment is normally made to hole position (B) (Fig. 32). The Finger Wheel depth

should be adjusted with the Toplink (3 of Fig. 33) so that the Hitch Pins are approximately 18-1/2" (470 mm) above the ground. **Always drive in the direction which enables the Finger Wheels to work the bottom of the crop first.** If necessary, adjust the Rake width, as appropriate, to either hole position (C) or position (A).

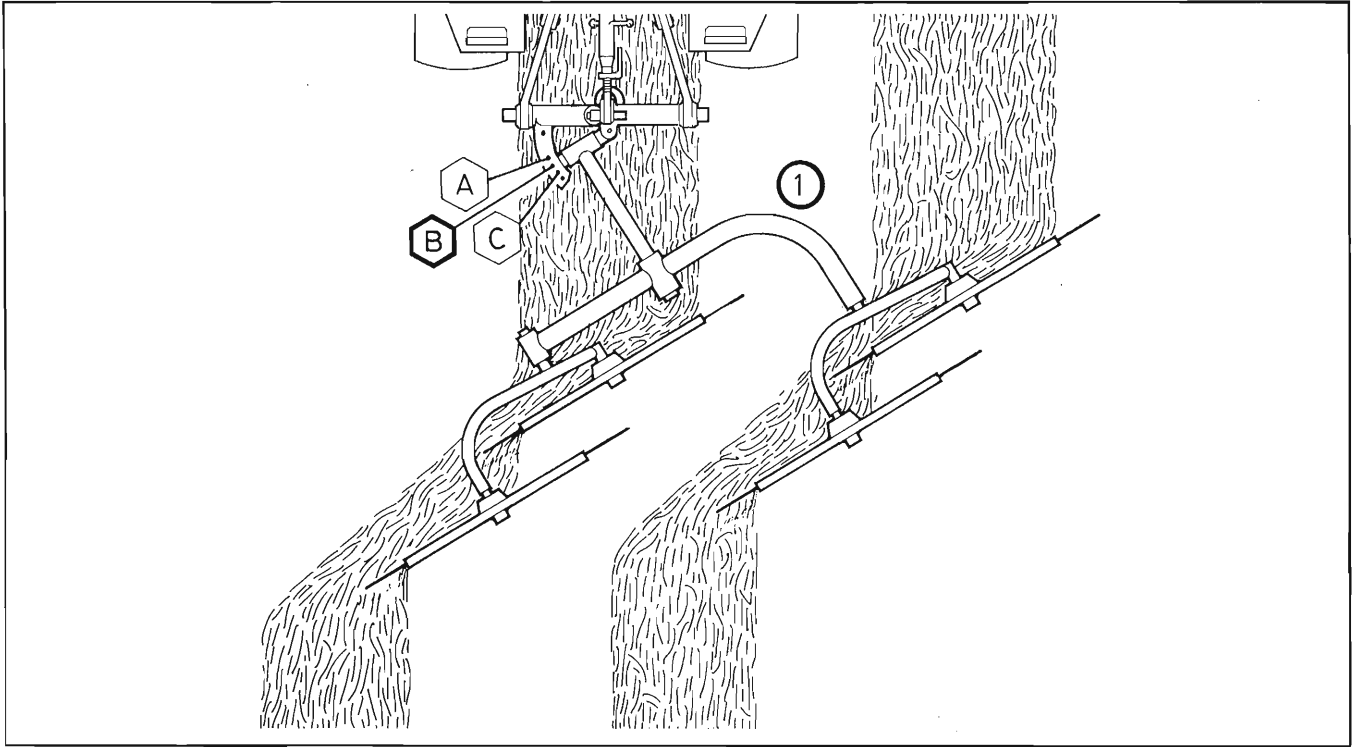


Fig. 32

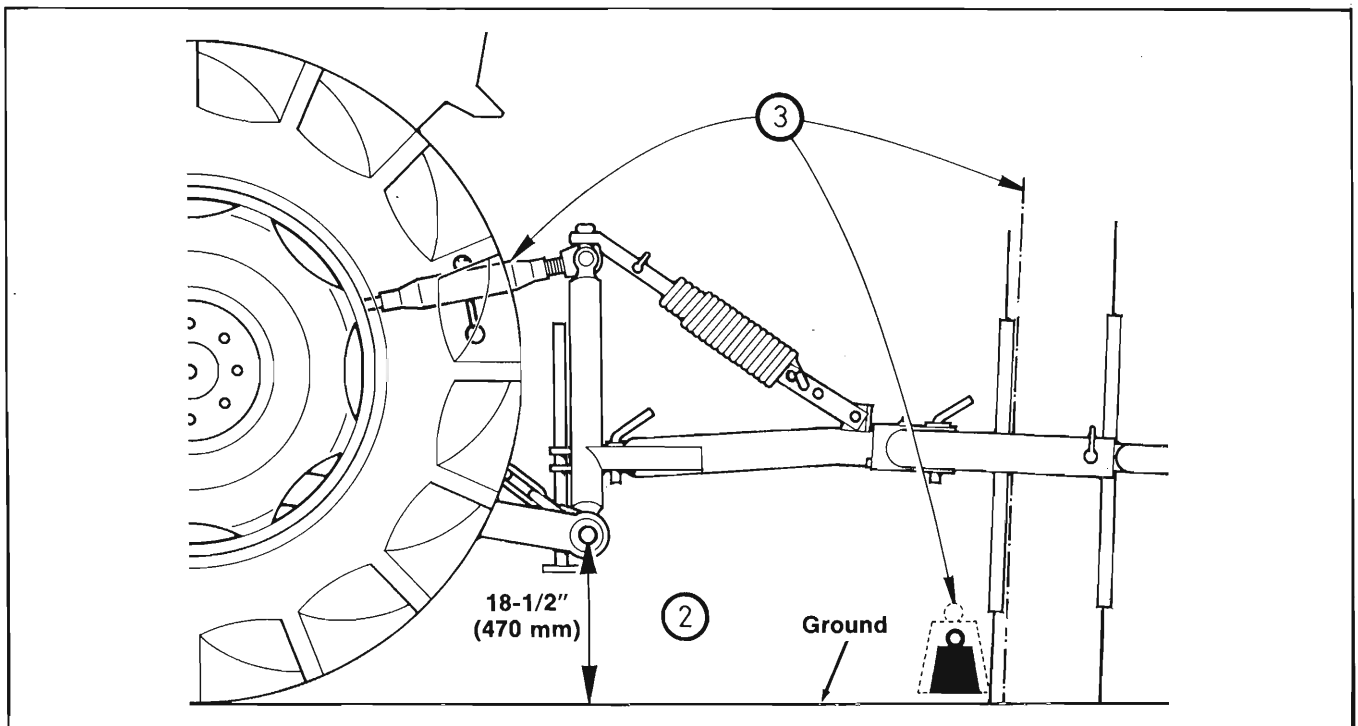


Fig. 33

MAINTENANCE

Hardware

After the first hour of operation, check all attaching hardware, especially in the areas of the Tines and Bearings (Fig. 34). Hardware torque should be checked on a routine basis after every 10 hours of operation.

Lubrication

NOTE: Proper and most efficient Rake operation is only possible when the Rake is well lubricated.

The GEHL WR204 Finger Wheel Rake **MUST** be routinely lubricated to promote long life and smooth operation. All points illustrated should be lubricated after every 10 hours of operation. A grease fitting is provided on the Main Frame Bearing for the width adjustment. On units before Serial #2578, all (4) Finger Wheel Bearings are provided with a grease fitting and the Main Turning Bar is also provided with a fitting.

Besides the grease point(s), apply oil to the following points: the Telescoping Limiting Rod, the hinge point on the Finger Wheel Carriers, the Adjusting Bracket hinge and the Pin and inner portion of the Adjusting Bracket.

NOTE: In addition to the lubrication points on the Rake itself, **BE SURE** to routinely lubricate the hinge and adjustment points of the tractor 3-point hitch.

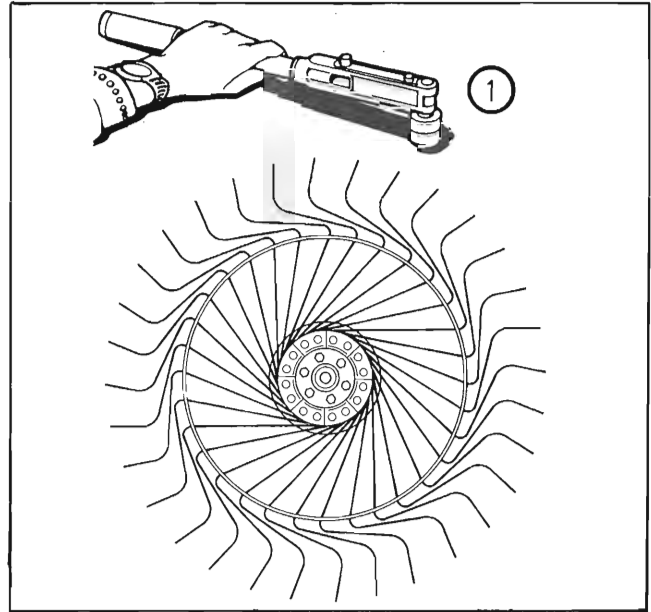
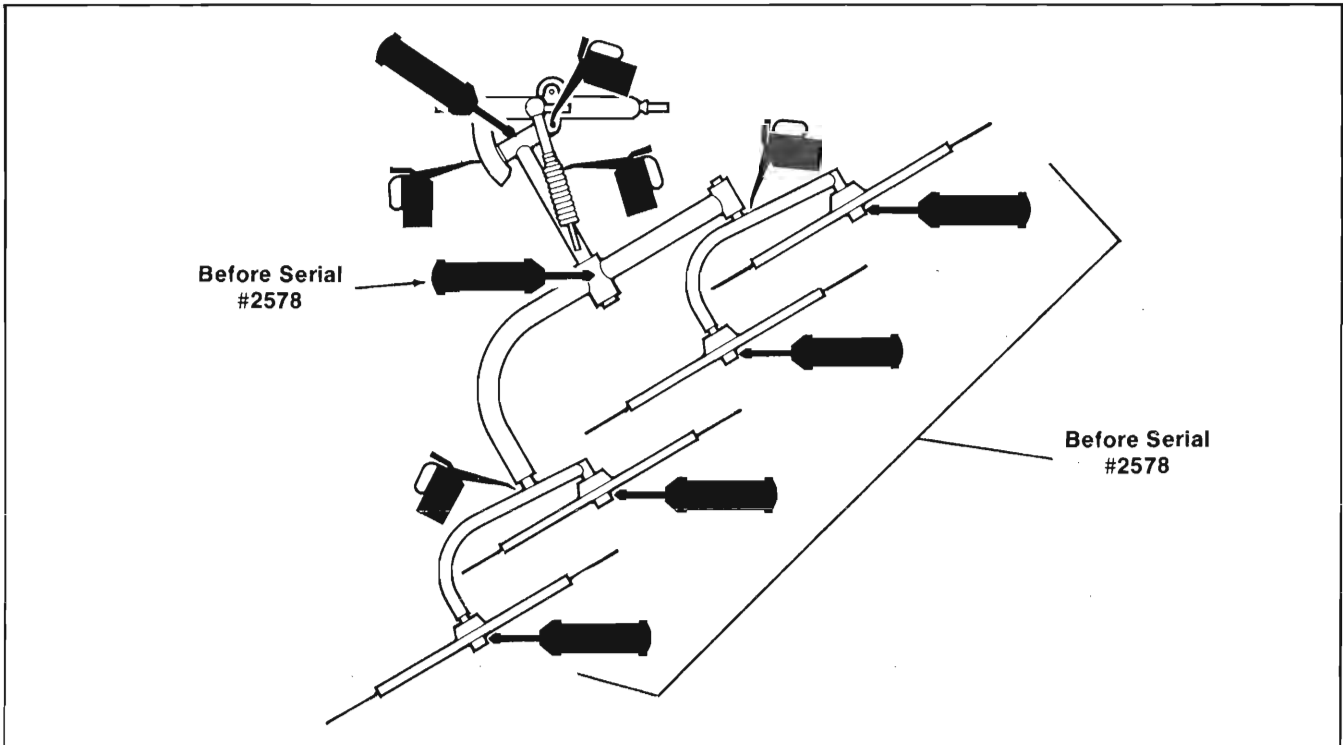


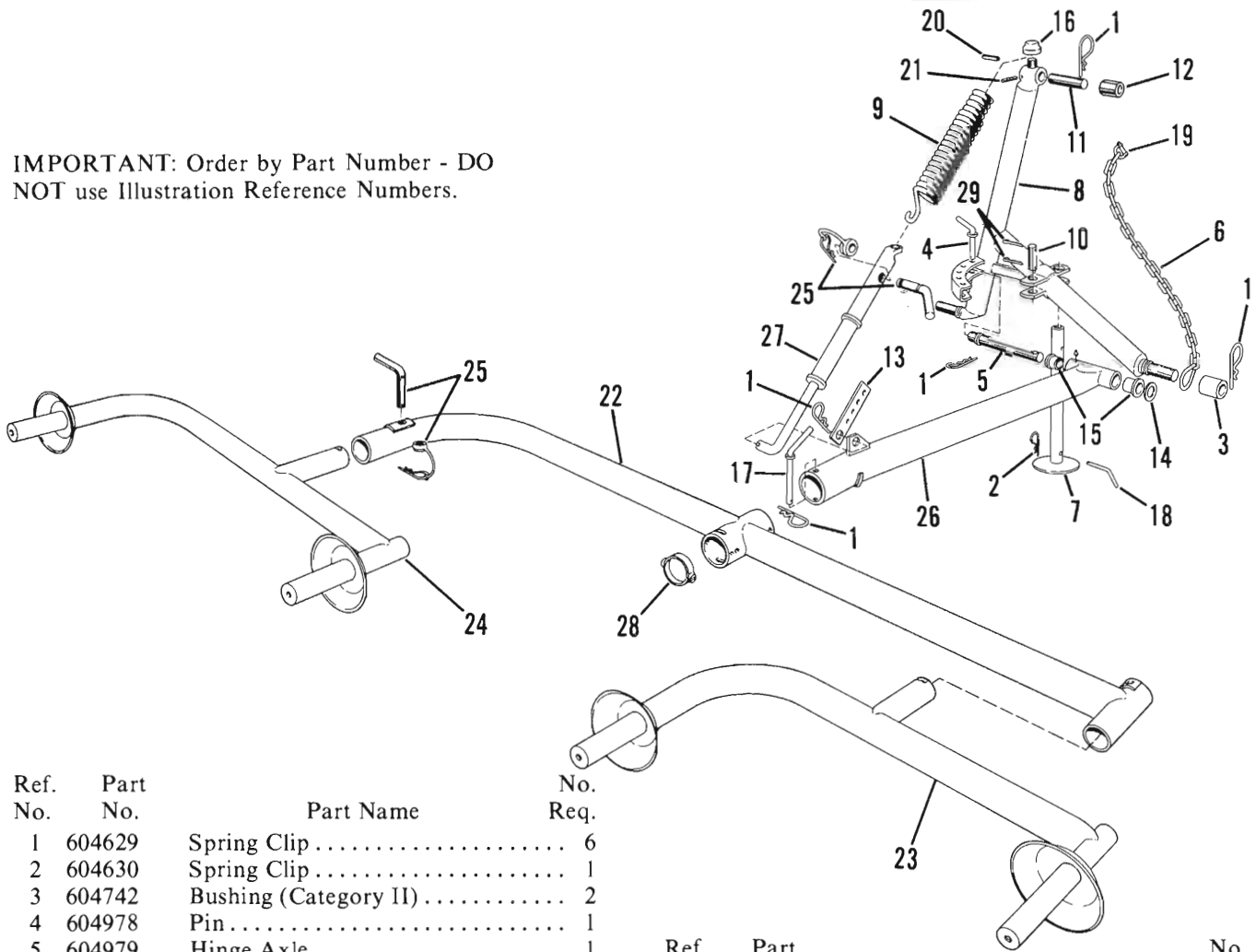
Fig. 34



INTENTIONALLY BLANK

WR204 - FRAME

IMPORTANT: Order by Part Number - DO NOT use Illustration Reference Numbers.



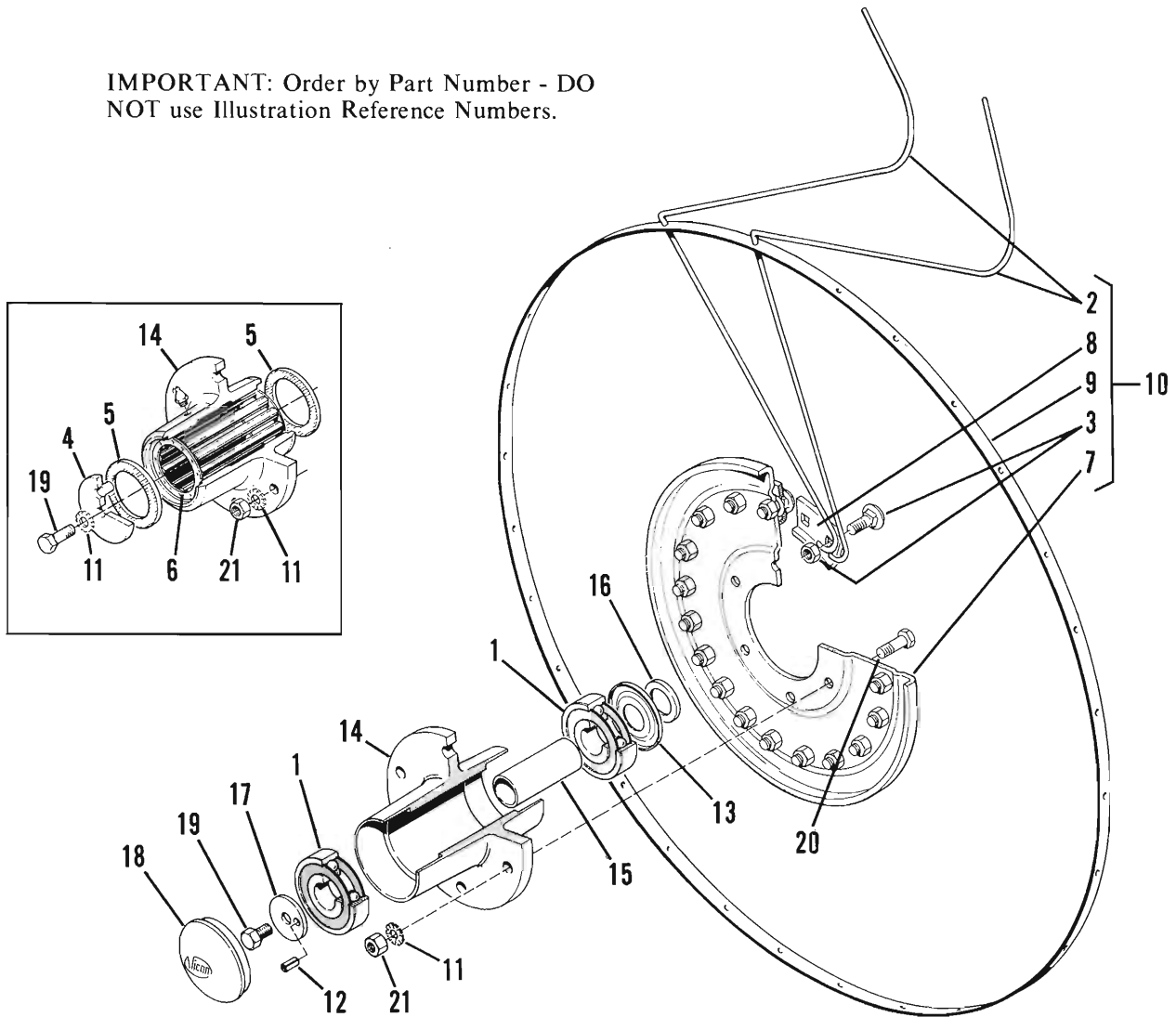
Ref. No.	Part No.	Part Name	No. Req.
1	604629	Spring Clip	6
2	604630	Spring Clip	1
3	604742	Bushing (Category II)	2
4	604978	Pin	1
5	604979	Hinge Axle	1
6	604980	Chain	2
7	604981	Stand	1
8	604982	Main Frame	1
9	604985	Spring	1
10	604986	Pin	1
11	604987	Pin	1
12	604988	Bushing	1
13	604989	Setting Strip	1
14	604990	Washer	1
15	604991	Bearing Bushing	2
16	604992	Cap	1
17	604993	Locking Pin	1
18	604994	Locking Pin	1
19	604995	Connector Link w/1/2"	2
20	610451	Roll Pin 10 x 36	1
		(Used after Serial #2577)	
	610450A	Roll Pin 10 x 35	1
		(Used before Serial #2578)	
21	610465	Roll Pin 6 x 36	1
		(Used after Serial #2577)	
	610464A	Roll Pin 6 x 35	1
		(Used before Serial #2578)	
22	610888	Tube Frame	1
	570002	Grease Fitting	1
		(Used after Serial #2577)	
	604976	Tube Frame	1
	570002	Grease Fitting	1
		(Used before Serial #2578)	

Ref. No.	Part No.	Part Name	No. Req.
23	610889	Tube Frame - Right	1
		(Used after Serial #2577)	
	604975	Tube Frame	1
		(Used before Serial #2578)	
24	610890	Tube Frame - Left	1
		(Used after Serial #2577)	
	604974	Tube Frame	1
		(Used before Serial #2578)	
25	610891	Pin	3
		(Used after Serial #2577)	
	604977A	Pin	3
		(Used before Serial #2578)	
26	610892	Hinge Arm	1
	570002	Grease Fitting	1
		(Used after Serial #2577)	
	604983	Tube Frame	1
	570002	Grease Fitting	1
		(Used after Serial #2578)	
27	610893	Telescoping Bar	1
		(Used after Serial #2577)	
	604984	Telescoping Bar	1
		(Used before Serial #2578)	
28	610894	Bearing	2
		(Used only after Serial #2577)	
29	656073	Cotterpin 5 x 32	2

A For replacement, order current part.

WR204 - FINGER WHEELS

IMPORTANT: Order by Part Number - DO NOT use Illustration Reference Numbers.



Ref. No.	Part No.	Part Name	No. Req.	Ref. No.	Part No.	Part Name	No. Req.
1	520105	Ball Bearing	8	13	610887	Dust Cap	4
		(Used only after Serial #2577)				(Used only after Serial #2577)	
2	604996	Spring Tine	160	14	610895	Bearing Housing	4
3	604998	Bolt w/ Nut	80			(Used after Serial #2577)	
4	610350	Lock Washer	4	604999	Hub	4	
		(Used before Serial #2578)		570002	Grease Fitting	4	
5	610351	Thrust Washer	8			(Used before Serial #2578)	
		(Used only before Serial #2578)		15	610896	Bushing	4
6	610352	Roller Bearing	4			(Used only after Serial #2577)	
		(Used only before Serial #2578)		16	610897	Ring	4
7	610353	Tine Plate	4			(Used only after Serial #2577)	
8	610354	Tine Clamp	40	17	610898	Lock Washer	4
9	610355	Rim	4			(Used after Serial #2577)	
10	610356	Finger Wheel - Assembled	4	18	610899	Cap	4
11	610489	SW AZ10,5	24			(Used only after Serial #2577)	
		(Twenty-eight used before Serial 2578)		19	656006	HHCS 8.8/M10 x 20	4
				20	656008	HHCS 8.8/M10 x 30	24
12	610886	Roll Pin 5 x 16	4	21	656049	HN 8/M10	24
		(Used only after Serial #2577)					


DECAL LOCATIONS

Decal Locations are shown to assist in application of new decals in the event of damage to the Decal or refinishing of the machine. Check listing for information and the illustrations for their location.

Surfaces **MUST** be free from dirt, dust, grease and other foreign material before applying the new Decal. To apply, remove the smaller portion of the decal backing paper and apply this part of the exposed adhesive backing to the clean surface while maintaining proper position and alignment. Peel the other portion of the backing paper off slowly while applying hand pressure to smooth out Decal surface.

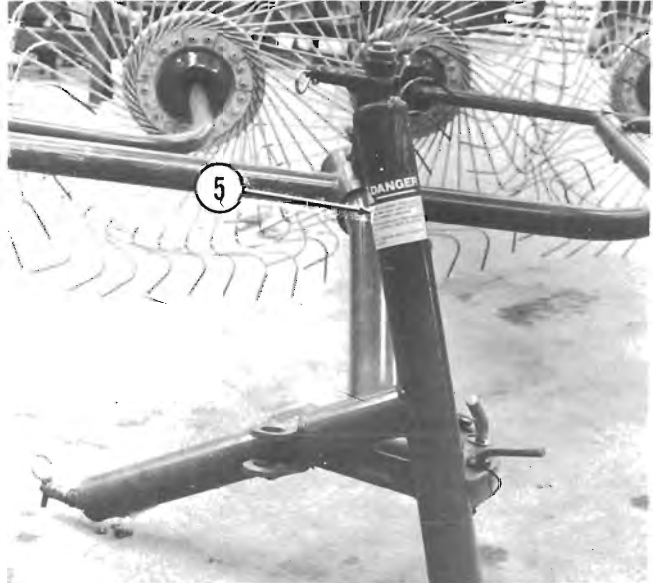
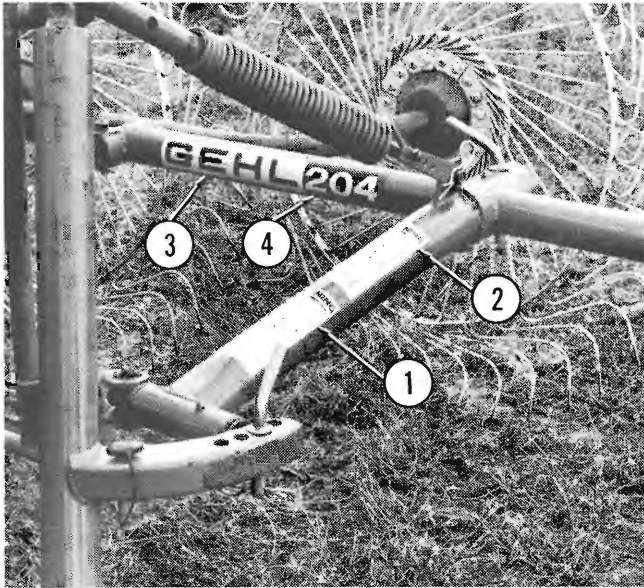
 **NOTE: Discard Decals NOT required for this machine.**

 **NOTE: Always order Decals by set number. DO NOT order Decals separately.**

 **WARNING: Always Observe Safety Rules Shown on Decals. If Decals become damaged, or if unit is repainted, replace Decals.**

The Decal Set Number for the WR204 is 071139. The Set includes the following:

- 1 071712 - CAUTION - General Safety
- 2 071713 - CAUTION - Read Operator's Manual
- 3 061201 - GEHL
- 4 070551 - 204
- 5 072159 - DANGER - Avoid Electrical Contact



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600000		656073	22		
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604630	22				
604742	22				
604974	22				
604975	22				
604976	22				
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604999	23				
610350	23				
610351	23				
610352	23				
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610355	23				
610356	23				
610450	22				
610452	22				
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GEHL®

FARM EQUIPMENT

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